MILITARY SPECIFICATION

JACKET, FLYER'S, MEN'S SUMMER, FIRE RESISTANT CWU-36/P

This amendment forms a part of Military Specification MIL-J-83382C dated 30 Oct 1981, and is approved for use by all Departments and Agencies of the Department of Defense.

PAGE 2

Delete "MIL-T-83193 Thread, Aramid, Spun Staple" and substitute "MIL-T-44100 Thread, Para-Aramid, Spun, Intermediate Modules."

Delete "drawings, Air Force and Drawing Numbers 70238, 70239, 70240, 70241, 70242, and 70243.

PAGE 3

Paragraph 3.1.2, line 1, delete "Type I of"

Paragraph 3.1.4, second line, delete "MIL-T-83193" and substitute "Size T-35 of MIL-T-44100."

PAGE 4

TABLE I, under length (inches), delete "21 1/2 and substitute "21", delete "22 1/2" and substitute "22," delete "23" and substitute "22 1/2."

PAGE 5

Paragraph 3.4, delete in its entirety and substitute·

"3.4 Patterns. Standard patterns will be furnished by the Government (See 6.3) to the contractor for cutting working patterns. The working patterns shall be identical in size and shape to the Government patterns. Neither the government patterns nor the working patterns shall be altered in any way. Unless otherwise specified, the patterns provide a seam allowance of 1/2 inch "

PAGE 20

Oper. 21.A, delete in its entirety and substitute "position the right slide fastener tape, with the slider attached, to the right front lining 1/4 inch from the scoops with the seam allowance turned under and stitch with a single row of stitching 1/16 inch from folded edge. 301 or 401, LSB - 1, 12."

FSC 8415

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Opers. 22. a & b.Delete in their entireties and substitute·

(a) Join the left slide fastener tape to the left front lining 1/4 inch fron the scoops with the seam allowance turned under and stitch with a single row of stitching 1/16 inch from the folded edge. 301 or 401, LSB-1, 12.

(b) Join the slide fastener and the left front lining to the left front, with the front beaded edge even with the scoops, with a single row of stitching through all plies 1/2 inch from the beaded edge. 301 or 401, LSCF-2 (B), 12.

PAGE 21

Oper. 22. C and d. Delete in their entireties.

PAGE 22

Oper. 25(b), last sentence, delete "1/4 inch from the edge of the scoops," and substitute "1/2 inch from the beaded edge." Also delete "301, SSA-1" and substitute "301 or 401, LSCF-2(b)."

PAGE 23

Oper. 28(c), delete in its entirety and substitute:

"(c) Bartack the bottoms of the slide fasteners with 1/2 inch vertical bartacks superimposed on the stitching. 28 stitches per bartack."

PAGE 27

TABLE VII, under Material defects and workmanship damages, second and third defects, delete "knitting runs,"

PAGE 28

TABLE VII, under material defects and workmanship damages, 4th defect, delete "and attendant surface defects," and substitute "or ends".

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5th defect, delete "Skin Backs" and substitute "stripbacks."

6th and 7th defects delete in their entireties. Also, add the following classifications "Any mend, darn or patch on outside - Major, Mend, darn or patch on inside more than 1/2 inch - Major; knitted waistband or cuff containing any broken yarn, dropped stitch, run or abrasion mark resulting in a weak area - Major."

Table VII, under "Seams and Stitchings" add the following new classifications: "Looper thread of 401 stitch type not on inside of jacket - Minor A, seams not lapped as specified (unless otherwise classified herein) - Minor B, two or more broken, skipped or missing quilting stitches - Minor B".

PAGE 30

3rd defect under "fronts", after "seam" add "or fronts overlapping back at shoulder seam", 4th defect, line 1, delete "hook" and substitute "pile", line 2, delete "pile", and substitute "hook", 5th defect, change from "Minor B" to "Major".

PAGE 31

Table VII, 7th and 8th defects from the top, change from "Major" to "Minor A".

Page 32, Table VII, under "Fastener Tape", 3rd, 4th, 5th, 6th and 8th defects, delete in their entireties.

PAGE 34

Add. 6.3 Samples and patterns. For access to shade samples and patterns, address the procuring activity issuing the invitation for bids.

Under Preparing activity, delete 11 and substitute 82.

Custodian

Air Force - 99
Navy - AS

Preparing activity

Air Force - 82

Reviewers:

DLA - CT

(Project 8415-0382)

User.

Air Force - 45

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