AA-D-600B
INT. AMENDMENT-4
June 13, 1973
SUPERSEDING
INT. AMENDMENT-3
June 12, 1972

INTERIM AMENDMENT

TO

FEDERAL SPECIFICATION

DOOR, VAULT, SECURITY

This interim amendment was developed by Federal Supply Service, General Services Administration, Washington, DC 20406, based upon currently available technical information. It is recommended that Federal agencies use it in procurement and forward recommendations for changes to the preparing activity at the address shown above.

The General Services Administration has authorized the use of this interim amendment as a valid exception to Federal Specification AA-D-600B, dated March 26, 1969.

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Paragraph 1.1 - Delete in its entirety and substitute the following:

"This specification covers security vault doors which are designed to conform to the standards for security equipment as set forth in the 'National Security Council Directive Governing The Classification, Downgrading, Declassification And Safeguarding Of National Security Information.' The vault doors provide protection against unauthorized entry for the periods of time specified in 1.2.1."

Paragraph 2.1, Federal Specifications: Delete "PPP-B-650 - Box, Fiberboard, Special Purpose. (Records Retiring)", and substitute "PPP-C-650 - Crates, Wood, Open and Covered".

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Add the following new paragraph:

3.3.11 Back cover plate. A back cover plate of not less than 16 gage (0.0598-inch) shall completely enclose the back of the door. The back plate shall be firmly and securely fastened to the door and shall be reinforced or attached by a method to prevent 'oil canning'. The back plate shall be easily removed for service purposes by the use of common hand tools. The back plate shall have an opening covered by an inspection plate. The opening, with inspection plate removed, shall be large enough and positioned so as to allow maintenance of the door's combination lock and cam assembly.

Add new paragraph:

3.4.1 Combination lock installation. The lock's dial ring shall be mounted so as to be flush with the surface of the door front. The attachment of the dial ring to the door shall be firm and secure without movement or side play. The lock case shall be firmly and securely attached to the door by screws retained by lock washers or other suitable and effective means so that there is no movement or side play to the lock case. The lock's spline key shall not be defaced in any manner and shall be inserted to within 1/32-inch of the top of the lock drive cam. The lock's outer spindle shall be threaded to not more than 4 threads from the top of the lock drive cam. The formation of the drive cam operating spring shall not be changed or altered in any manner from the formation supplied by the lock manufacturer. Neither the lock bolt nor the drop lever shall be filed, abraided, or otherwise deformed from the formation supplied by the lock manufacturer. No lubricant other than that applied by the lock manufacturer shall be used within the lock case.

FSC 7110

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Paragraph 3.14. After next to the last sentence insert "To assure strict compliance with 3.4.1, particular attention shall be given to the quality of workmanship and method used in the installation of the combination lock in the door."

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Paragraph 5.1.1, first line: Delete "PPP-B-650", and substitute "PPP-C-650".

Paragraph 5.1.1, fourth line: Delete "of the container.", and substitute "specification.

Paragraph 5.1.2, first line: Delete "PPP-B-650", and substitute "PPP-C-650".

Paragraph 5.1.2, second line: Delete "Unless otherwise specified (see 6.2)", without substitution.

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