

INCH-POUND

MIL-PRF-64266/8A
3 February 2014
SUPERSEDING
MIL-PRF-64266/8
25 NOVEMBER 2008

PERFORMANCE SPECIFICATION SHEET

CONNECTORS, FIBER OPTIC, CIRCULAR, RECEPTACLE STYLE,
MULTIPLE REMOVABLE GENDERLESS TERMINI, SCREW THREADS,
EMI RETENTION NUT

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring fiber optic connectors described herein shall consist of this specification sheet and MIL-PRF-64266.

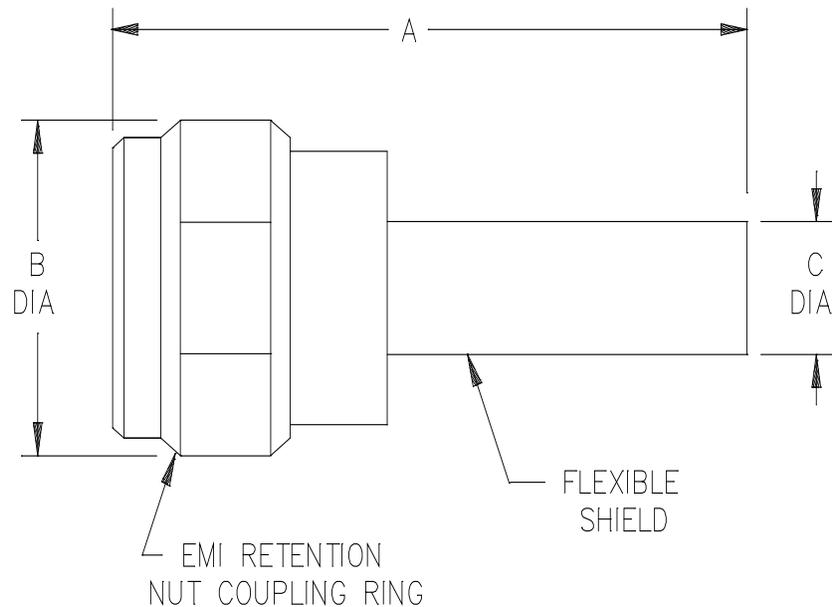


FIGURE 1. EMI retention nut.

AMSC N/A

FSC 6060

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Shell size	Shell size designator	Dimension A maximum	Dimension B (diameter) maximum	Dimension C (diameter) maximum
11	B	3.50 (88.9)	1.20 (30.5)	.40 (10.2)
13	C	3.50 (88.0)	1.20 (30.5)	.50 (12.7)
15	D	3.50 (88.9)	1.50 (38.1)	.60 (15.2)
23	H	3.50 (88.9)	2.25 (57.2)	1.00 (25.4)

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Dimensions apply to plated/finished part.
4. Metric equivalents (mm) are in parentheses.
5. EMI coupling internal configuration not shown. The EMI coupling nut interface dimensions shall be in accordance with figure A-6 of MIL-PRF-64266.

FIGURE 1. EMI retention nut - Continued.

REQUIREMENTS:

Dimensions and configurations: See figure 1 herein and MIL-PRF-64266, figure A-6.

Weight: Weight shall not exceed the specified value in table I for the applicable shell size and material.

TABLE I. EMI retention nut weights.

Shell size	Composite		Aluminum		Stainless steel	
	ounces	grams	ounces	grams	ounces	grams
11	.48	14	.59	17	1.06	30
13	.56	16	.69	20	1.28	36
15	.59	17	.75	21	1.38	39
23	.88	25	1.14	32	2.29	65

Fiber optic cable:

Cable diameter: .071 inch (1.80 mm) to .094 inch (2.39 mm).

Cleaning procedures: Each shipment of connectors shall include recommended cleaning procedures. The following wording or equivalent is recommended "To clean, use lint free wipe dampened with alcohol and blow dry with air."

Cable pull-out force: Not applicable.

Cable seal flexing: Not applicable.

Twist: Not applicable.

External bending moment: Not applicable.

Impact: Not applicable.

Crush: Not applicable.

Water pressure: Not applicable.

Freezing water: Not applicable.

Sand and dust: Not applicable.

Electromagnetic effects: Applicable. The EMI retention nut shall be assembled to a MIL-PRF-64266/1 or MIL-PRF-64266/3 receptacle configured with a non-metallic insert. Electromagnetic effects testing shall be conducted without mating the MIL-PRF-64266/1 or MIL-PRF-64266/3 receptacle to a mating plug connector or dust cover.

Salt spray: Not less than 96 hours.

Fluid immersion: Not applicable.

Marking:

PIN: Marked on coupling ring of the EMI retention nut.



A = Aluminum with conductive plating

B = Stainless steel, passivated.

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Mating counterpart: EMI retention nut mates with MIL-PRF-64266/1 receptacle, MIL-PRF-64266/2 plug, and MIL-PRF-64266/3 receptacle.

Installation and removal tools: Adjustable or 1.25 inches (31.8 mm) open end wrench and strap wrench.

Referenced documents. In addition to MIL-PRF-64266, this specification sheet references the following documents:

MIL-PRF-64266/1
MIL-PRF-64266/2
MIL-PRF-64266/3

Changes from previous issue: The margins of this specification sheet are marked with vertical lines to indicate where changes from the previous issue were made. This is done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of the document based on the entire contents irrespective of the marginal notation and relationship to the last previous issue.

CONCLUDING MATERIAL

Custodians:

Army - CR
Navy - SH
Air Force - 85
DLA - CC

Preparing activity:

DLA - CC

(Project 6060-2014-020)

Review activities:

Navy - AS
Air Force - 13, 19, 93, 99
NASA - NA

NOTE: The activities listed above were interested in this document on the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.