

The documentation and process conversion measures necessary to comply with this document shall be completed by 31 October 2006.

INCH-POUND

MIL-PRF-19500/535C
 31 July 2006
 SUPERSEDING
 MIL-PRF-19500/535B
 20 December 1997

* PERFORMANCE SPECIFICATION SHEET

SEMICONDUCTOR DEVICE, TRANSISTOR, PNP, SILICON, POWER,
 TYPES 2N5003 AND 2N5005, JAN, JANTX, JANTXV, JANS, JANHC, AND JANKC

This specification is approved for use by all Departments
 and Agencies of the Department of Defense.

* The requirements for acquiring the product described herein shall consist of
 this specification sheet and MIL-PRF-19500.

1. SCOPE

1.1 Scope. This specification covers the performance requirements for PNP, silicon, power transistors for use in high-speed power-switching applications. Four levels of product assurance are provided for each device type as specified in MIL-PRF-19500. Two levels of product assurance are provided for unencapsulated die.

1.2 Physical dimensions. See figure 1 (T6-C, similar to TO-59) and figure 2 (JANHC and JANKC).

* 1.3 Maximum ratings unless otherwise specified $T_A = +25^\circ\text{C}$.

P_T (1) $T_A = +25^\circ\text{C}$	P_T (2) $T_C = +25^\circ\text{C}$	$R_{\theta JA}$	$R_{\theta JC}$ (3)	V_{CBO}	V_{CEO}	V_{EBO}	I_C	I_C (4)	Reverse pulse energy (5)	T_{stg} and T_J
<u>W</u>	<u>W</u>	<u>$^\circ\text{C}/\text{W}$</u>	<u>$^\circ\text{C}/\text{W}$</u>	<u>V dc</u>	<u>V dc</u>	<u>V dc</u>	<u>A dc</u>	<u>A dc</u>	<u>mJ</u>	<u>$^\circ\text{C}$</u>
2	58	88	3	100	80	5.5	5	10	15	-65 to +200

- (1) Derate linearly 11.4 mW/ $^\circ\text{C}$ for $T_A > +25^\circ\text{C}$.
- (2) For derating see figure 3.
- (3) For thermal impedance see figure 4.
- (4) This value applies for $P_W \leq 8.3$ ms, duty cycle ≤ 1 percent.
- (5) This rating is based on the capability of the transistors to operate safely in the unclamped inductive load energy test circuit figure herein.

Comments, suggestions, or questions on this document should be addressed to Defense Supply Center, Columbus, ATTN: DSCC-VAC, P.O. Box 3990, Columbus, OH 43218-3990, or emailed to Semiconductor@dsc.dla.mil. Since contact information can change, you may want to verify the currency of this address information using the ASSIST Online database at <http://assist.daps.dla.mil>.

1.4 Primary electrical characteristics.

Limits	h_{FE2} (1) $V_{CE} = 5\text{ V}$ $I_C = 2.5\text{ A}$		$ h_{fe} $ $V_{CE} = 5\text{ V}$ $I_C = 500\text{ mA dc}$ $f = 10\text{ MHz}$		$V_{BE(sat)2}$ (1) $I_C = 5\text{ A dc}$ $I_B = 500\text{ mA dc}$	$V_{CE(Sat)2}$ (1) $I_C = 5\text{ A dc}$ $I_B = 500\text{ mA dc}$	C_{obo} $V_{CB} = 10\text{ V dc}$ $I_E = 0$ $f = 1\text{ MHz}$
	2N5003	2N5005	2N5003	2N5005			
					<u>V dc</u>	<u>V dc</u>	<u>pF</u>
Min	30	70	6	7			
Max	90	200			2.2	1.5	250

(1) Pulsed (see 4.5.1).

* 2. APPLICABLE DOCUMENTS

* 2.1 General. The documents listed in this section are specified in sections 3, 4, or 5 of this specification. This section does not include documents cited in other sections of this specification or recommended for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in sections 3, 4, or 5 of this specification, whether or not they are listed.

2.2 Government documents.

* 2.2.1 Specifications, standards, and handbooks. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

DEPARTMENT OF DEFENSE SPECIFICATIONS

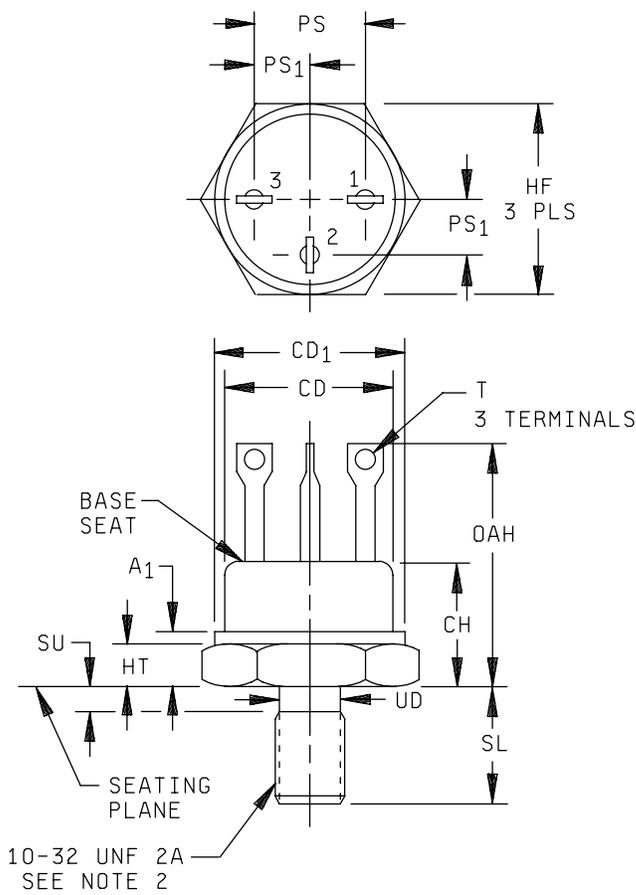
MIL-PRF-19500 - Semiconductor Devices, General Specification for.

DEPARTMENT OF DEFENSE STANDARDS

MIL-STD-750 - Test Methods for Semiconductor Devices.

* (Copies of these documents are available online at <http://assist.daps.dla.mil/quicksearch> or <http://assist.daps.dla.mil> or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

2.3 Order of precedence. In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

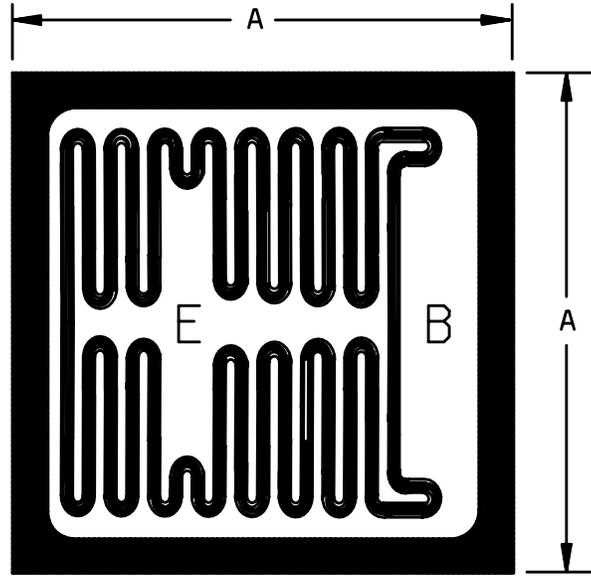


Ltr	Dimension				Notes
	Inches		Millimeters		
	Min	Max	Min	Max	
A ₁		.250		6.35	
CD	.330	.360	8.38	9.14	
CD ₁	.370	.437	9.40	11.10	
CH	.320	.468	8.13	11.89	
HF	.424	.437	10.77	11.10	
HT	.090	.150	2.29	3.81	
OAH	.575	.763	14.61	19.38	5
PS	.185	.215	4.70	5.46	4, 8
PS ₁	.090	.110	2.29	2.79	4, 8
SL	.400	.455	10.16	11.56	
SU		.078		1.98	7
T	.040	.065	1.02	1.65	
UD	.155	.189	3.94	4.80	

NOTES:

1. Dimensions are in inches.
2. Millimeters are given for general information only.
3. See NSB Handbook H28, "Screw-Thread Standards for Federal Services".
4. The orientation of the terminals in relation to the hex flats is not controlled.
5. All three terminals.
6. The case temperature may be measured anywhere on the seating plane within .125 inch (3.18 mm) of the stud.
7. Terminal spacing measured at the base seat only.
8. This dimension applies to the location of the center line of the terminals.
9. Terminal - 1, emitter; terminal - 2, base; terminal - 3, collector. Collector lead is isolated from the case.
10. In accordance with ASME Y14.5M, diameters are equivalent to ϕx symbology.

FIGURE 1. Physical dimensions of transistor types 2N5003 and 2N5005 (T6-C, similar to TO-59).



Ltr	Dimensions			
	Inches		Millimeters	
	Min	Max	Min	Max
A	.117	.127	2.97	3.23

NOTES:

1. Dimensions are in inches.
2. Millimeters are given for general information only.
3. Unless otherwise specified, tolerance is ± 0.005 (0.13 mm).
4. The physical characteristics of the die are:

Thickness: .008 (0.20 mm) to .012 (0.30 mm), tolerance is ± 0.005 (0.13 mm).	.008	0.20
Top metal: Aluminum, 40,000 Å minimum, 50,000 Å nominal.	.012	0.30
Back metal: Gold 2,500 Å minimum, 3,000 Å nominal.	.015	0.38
Back side: Collector.	.117	2.97
Bonding pad: B = .015 (0.38 mm) x .0072 (.183 mm).	.127	3.23
E = .015 (0.38 mm) x .0060 (.152 mm).		

FIGURE 2. Physical dimensions JANHCA and JANKCA die dimensions.

3. REQUIREMENTS

* 3.1 General. The individual item requirements shall be as specified in MIL-PRF-19500 and as modified herein.

3.2 Qualification. Devices furnished under this specification shall be products that are manufactured by a manufacturer authorized by the qualifying activity for listing on the applicable qualified manufacturers list before contract award (see 4.2 and 6.3).

* 3.3 Abbreviations, symbols, and definitions. Abbreviations, symbols, and definitions used herein shall be as specified in MIL-PRF-19500 and as follows.

$R_{\theta JA}$	Thermal resistance junction to ambient.
$R_{\theta JC}$	Thermal resistance junction to case.

3.4 Interface and physical dimensions. Interface and physical dimensions shall be as specified in MIL-PRF-19500, and on figures 1 and 2.

3.4.1 Lead finish. Lead finish shall be solderable in accordance with MIL-PRF-19500, MIL-STD-750, and herein. Where a choice of lead finish is desired, it shall be specified in the acquisition document (see 6.2).

3.5 Electrical performance characteristics. Unless otherwise specified herein, the electrical performance characteristics are as specified in 1.3, 1.4, and table I.

3.6 Electrical test requirements. The electrical test requirements shall be as specified in table I.

3.7 Marking. Marking shall be in accordance with MIL-PRF-19500.

3.8 Workmanship. Semiconductor devices shall be processed in such a manner as to be uniform in quality and shall be free from other defects that will affect life, serviceability, or appearance.

4. VERIFICATION

4.1 Classification of inspections. The inspection requirements specified herein are classified as follows:

- a. Qualification inspection (see 4.2).
- b. Screening (see 4.3).
- c. Conformance inspection (see 4.4).

4.2 Qualification inspection. Qualification inspection shall be in accordance with MIL-PRF-19500 and as specified herein.

* 4.2.1 Group E qualification. Group E inspection shall be performed for qualification or re-qualification only. In case qualification was awarded to a prior revision of the specification sheet that did not request the performance of table II tests, the tests specified in table II herein that were not performed in the prior revision shall be performed on the first inspection lot of this revision to maintain qualification.

4.3 Screening (list applicable JAN levels). Screening shall be in accordance with table E-IV of MIL-PRF-19500 and as specified herein. The following measurements shall be made in accordance with table I herein. Devices that exceed the limits of table I herein shall not be acceptable.

Screen (see appendix E, table E-IV of MIL-PRF-19500)	Measurement	
	JANS level	JANTX and JANTXV levels
(1) 3c	Thermal impedance (see 4.3.3)	Thermal impedance (see 4.3.3)
7	Optional	Optional
9	I_{CES1} and h_{FE2}	Not applicable
11	I_{CES1} and h_{FE2} $\Delta I_{CES1} = 100$ percent or 100 nA, whichever is greater; $\Delta h_{FE2} = \pm 20$ percent.	I_{CES1} and h_{FE2}
12	See 4.3.1	See 4.3.1.
13	Subgroups 2 and 3 of table I herein: $\Delta I_{CES1} = +100$ percent of initial value or 100 nA, whichever is greater $\Delta h_{FE2} = \pm 20$ percent.	Subgroup 2 of table I herein: $\Delta I_{CES1} = +100$ percent of initial value or 100 nA, whichever is greater $\Delta h_{FE2} = \pm 20$ percent.
14	Required	Required

(1) Shall be performed anytime after temperature cycling, screen 3a; and does not need to be repeated in screening requirements.

4.3.1 Screening (JANHNC and JANKC). Screening of JANHC and JANKC die shall be in accordance with MIL-PRF-19500 "Discrete Semiconductor Die/Chip Lot Acceptance". Burn-in duration for the JANKC level follows JANS requirements; the JANHC follows JANTX requirements.

* 4.3.2 Power burn-in conditions. Power burn-in conditions are as follows: $V_{CB} = 10 - 30$ V dc. Power shall be applied to achieve $T_J = +135^\circ\text{C}$ minimum using a minimum $P_D = 75$ percent of P_T maximum, T_A ambient rated as defined in 1.3. NOTE: No heat sink or forced air cooling on the device shall be permitted. With approval of the qualifying activity and preparing activity, alternate burn-in criteria (hours, bias conditions, T_J , and mounting conditions) may be used for JANTX and JANTXV quality levels. A justification demonstrating equivalence is required. In addition, the manufacturing site's burn-in data and performance history will be essential criteria for burn-in modification approval.

* 4.3.3 Thermal impedance. The thermal impedance measurements shall be performed in accordance with method 3131 of MIL-STD-750 using the guidelines in that method for determining I_M , I_H , t_H , t_{SW} (V_C and V_H where appropriate). Measurement delay time (t_{MD}) = 70 μ s max. See table II, group E, subgroup 4 herein.

* 4.4 Conformance inspection. Conformance inspection shall be in accordance with MIL-PRF-19500 and as specified herein.

* 4.4.1 Group A inspection. Group A inspection shall be conducted in accordance with, table E-V of MIL-PRF-19500 and table I herein.

4.4.2 Group B inspection. Group B inspection shall be conducted in accordance with conditions specified for the subgroup testing in appendix E, table E-VIa (JANS) and 4.4.2.2 herein. Electrical measurements (end points) and delta requirements shall be in accordance with the applicable steps of 4.5.4 herein.

4.4.2.1 Group B inspection, appendix E, table E-VIa (JANS) of MIL-PRF-19500.

<u>Subgroup</u>	<u>Method</u>	<u>Condition</u>
B4	1037	$V_{CB} = 10$ V dc, 2,000 cycles, adjust device current, or power, to achieve a minimum ΔT_J of +100°C.
B5	1026	$V_{CB} = 10$ V dc; $P_D \geq 100$ percent of maximum rated P_T (see 1.3). (NOTE: If a failure occurs, resubmission shall be at the test conditions of the original sample.) Option 1: 96 hours minimum sample size in accordance with MIL-PRF-19500, table E-VIa, adjust T_A or P_D to achieve $T_J = +275^\circ\text{C}$ minimum. Option 2: 216 hours minimum, sample size = 45, $c = 0$; adjust T_A or P_D to achieve a $T_J = +225^\circ\text{C}$ minimum.
B6	3131	See 4.5.2.

* 4.4.2.2 Group B inspection, (JAN, JANTX, and JANTXV). Separate samples may be used for each step. In the event of a lot failure, the resubmission requirements of MIL-PRF-19500 shall apply. In addition, all catastrophic failures during CI shall be analyzed to the extent possible to identify root cause and corrective action.

<u>Step</u>	<u>Method</u>	<u>Condition</u>
1	1026	Steady-state life: Test condition B, 1,000 hours minimum, $V_{CB} = 10$ V dc, power shall be applied to achieve $T_J = +150^\circ\text{C}$ minimum using a minimum of $P_D = 75$ percent of maximum rated P_T as defined in 1.3. $n = 45$ devices, $c = 0$. The sample size may be increased and the test time decreased as long as the devices are stressed for a total of 45,000 device hours minimum, and the actual time of test is at least 340 hours.
2	1048	Blocking life, $T_A = +150^\circ\text{C}$, $V_{CB} = 80$ percent of rated voltage, 48 hours minimum. $n = 45$ devices, $c = 0$.
3	1032	High-temperature life (non-operating), $t = 340$ hours, $T_A = +200^\circ\text{C}$. $n = 22$, $c = 0$.

* 4.4.2.3 Group B sample selection. Samples selected from group B inspection shall meet all of the following requirements:

- a. For JAN, JANTX, and JANTXV samples shall be selected randomly from a minimum of three wafers (or from each wafer in the lot) from each wafer lot. For JANS, samples shall be selected from each inspection lot. See MIL-PRF-19500.
- b. Shall be chosen from an inspection lot that has been submitted to and passed table I, subgroup 2, conformance inspection. When the final lead finish is solder or any plating prone to oxidation at high temperature, the samples for life test (subgroups B4 and B5 for JANS, and group B for JAN, JANJ, JANTX, and JANTXV) may be pulled prior to the application of final lead finish.

* 4.4.3 Group C inspection. Group C inspection shall be conducted in accordance with the test and conditions specified for subgroup testing in table VII of MIL-PRF-19500, and in 4.4.3.1 (JANS) and 4.4.3.2 (JAN, JANJ, JANTX, and JANTXV) herein for group C testing. Electrical measurements (end-points) and delta requirements shall be in accordance with table I, subgroup 2 and 4.5.4 herein; delta requirements only apply to subgroup C6.

* 4.4.3.1 Group C inspection (JANS), table VII of MIL-PRF-19500.

<u>Subgroup</u>	<u>Method</u>	<u>Condition</u>
C2	2036	Test condition A, weight = 7 pounds, ± 5 ounces, application time = 15 seconds; Test condition D1, torque = 6 inch-ounce, application time = 15 seconds; Test condition D2, torque = 15 in-lbs, application time = 15 seconds.
C5	3131	$R_{\theta JA}$ and $R_{\theta JC}$ only, as applicable (see 1.3) and in accordance with thermal impedance curves.
C6	1026	1,000 hours at $V_{CB} = 10$ V dc; power shall be applied to achieve $T_J = +150^\circ\text{C}$ minimum and a minimum of $P_D = 75$ percent of maximum rated P_T as defined in 1.3 $n = 45$, $c = 0$. The sample size may be increased and the test time decreased so long as the devices are stressed for a total of 45,000 device hours minimum, and the actual time of test is at least 340 hours.

4.4.3.2 Group C inspection (JAN, JANTX, and JANTXV), table VII of MIL-PRF-19500.

<u>Subgroup</u>	<u>Method</u>	<u>Condition</u>
C2	2036	Test condition A, weight = 7 pounds, ± 5 ounces, application time = 15 seconds; Test condition D1, torque = 6 inch-ounce, application time = 15 seconds; Test condition D2, torque = 15 in-lbs, application time = 15 seconds.
C5	3131	$R_{\theta JA}$ and $R_{\theta JC}$ only, as applicable (see 1.3), and in accordance with thermal impedance curves.
C6		Not applicable.

* 4.4.3.3 Group C sample selection. Samples for subgroups in group C shall be chosen at random from any inspection lot containing the intended package type and lead finish procured to the same specification which is submitted to and passes table I tests herein for conformance inspection. When the final lead finish is solder or any plating prone to oxidation at high temperature, the samples for C6 life test may be pulled prior to the application of final lead finish. Testing of a subgroup using a single device type enclosed in the intended package type shall be considered as complying with the requirements for that subgroup.

* 4.4.5 Group E inspection. Group E inspection shall be conducted in accordance with the conditions specified for subgroup testing in table IX of MIL-PRF-19500 and as specified in table II herein. Electrical measurements (end-points) shall be in accordance with table I, subgroup 2 herein; delta measurements shall be in accordance with the applicable steps of 4.5.4.

4.5 Method of inspection. Methods of inspection shall be as specified in the appropriate tables and as follows.

* 4.5.1 Pulse measurements. Conditions for pulse measurement shall be as specified in section 4 of MIL-STD-750.

4.5.2 Thermal resistance. Thermal resistance measurements shall be conducted in accordance with method 3131 of MIL-STD-750. The following details shall apply:

- a. Collector current magnitude during power application shall be 2.0 A dc.
- b. Collector to emitter voltage magnitude shall be 10 V dc.
- c. Reference temperature measuring point shall be the case.
- d. Reference point temperature shall be $+25^{\circ}\text{C} \leq T_R \leq +75^{\circ}\text{C}$ and recorded before the test is started.
- e. Mounting arrangement shall be with heat sink to case.
- f. Maximum limit of $R_{\theta JC}$ shall be 3.0°C/W .

4.5.3 Inspection conditions. Unless otherwise specified herein all inspections shall be conducted at a case temperature (T_C) of $+25^{\circ}\text{C}$.

* 4.5.4 Delta requirements. Delta requirements shall be as specified below: (1) (2) (3) (4) (5)

Steps	Inspection	MIL-STD-750		Symbol	Limits		Unit
		Method	Conditions		Min	Max	
1.	Collector to emitter cutoff current	3041	$V_{CE} = 60 \text{ V dc}$	ΔI_{CES1}	100 percent of initial value or 100 nA, whichever is greater.		
2.	Forward-current transfer ratio	3076	$I_C = 2.5 \text{ V dc}, V_{CE} = 5 \text{ V dc}$ pulsed (see 4.5.1)	Δh_{FE2}	± 20 percent change from initial reading.		

- (1) See MIL-PRF-19500 for sampling plan.
- (2) Devices which exceed the group A limits for this test shall not be accepted.
- (3) The delta measurements for appendix E, table VIa (JANS) of MIL-PRF-19500 are as follows:
 - a. Subgroup 4, see 4.5.4 herein, steps 1 and 2.
 - b. Subgroup 5, see 4.5.4 herein, steps 1 and 2.
- (4) The delta measurements for appendix E, table VIb (JANTX and JANTXV) of MIL-PRF-19500 are as follows:
 - a. Step 1, see 4.5.4 herein, steps 1 and 2.
 - b. Step 3, see 4.5.4 herein, steps 1 and 2.
- (5) The delta measurements for appendix E, table VII of MIL-PRF-19500 are as follows: Subgroup 6, see 4.5.4 herein, steps 1 and 2.

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* TABLE I. Group A inspection.

Inspection 1/	MIL-STD-750		Symbol	Limits		Unit
	Method	Conditions		Min	Max	
<u>Subgroup 1 2/</u>						
Visual and mechanical examination 3/	2071	n = 45 devices, c = 0				
Solderability 3/ 4/	2026	n = 15 leads, c = 0				
Resistance to solvents 3/ 4/ 5/	1022	n = 15 devices, c = 0				
Temp cycling 3/ 4/	1051	Test condition C, 25 cycles. n = 22 devices, c = 0				
Hermetic seal 4/ 6/ Fine leak Gross leak	1071	n = 22 devices, c = 0				
Electrical measurements 4/		Table I, subgroup 2				
Bond strength 3/ 4/	2037	Precondition T _A = +250°C at t = 24 hours or T _A = +300°C at t = 2 hours n = 11 wires, c = 0				
Decap internal visual (design verification) 4/	2075	n = 4 devices, c = 0				
<u>Subgroup 2</u>						
Thermal impedance	3131	See 4.3.3	Z _{θJX}			°C/W
Breakdown voltage, collector to emitter	3011	Bias condition D, I _C = 100mA, I _B = 0, pulsed (see 4.5.1).	V _{BR(CEO)}	80		V dc
Collector to emitter cutoff current	3041	Bias condition C, V _{CE} = 60 V dc, V _{BE} = 0.	I _{CES1}		1.0	μA dc
Collector to emitter cutoff current	3041	Bias condition C, V _{CE} = 100 V dc, V _{BE} = 0.	I _{CES2}		1.0	mA dc
Collector to emitter cutoff current	3041	Bias condition D, V _{CE} = 40 V dc, I _B = 0.	I _{CEO}		50	μA dc
Emitter to base cutoff current	3061	Bias condition C, V _{EB} = 4 V dc, I _C = 0.	I _{EBO1}		1.0	μA dc
Emitter to base cutoff current	3061	Bias condition D, V _{EB} = 5.5 V dc, I _C = 0.	I _{EBO2}		1.0	mA dc

See footnotes at end of table.

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* TABLE I. Group A inspection. - Continued.

Inspection 1/	MIL-STD-750		Symbol	Limits		Unit
	Method	Conditions		Min	Max	
<u>Subgroup 2</u> - Continued						
Forward - current transfer ratio	3076	$V_{CE} = 5 \text{ V dc}, I_C = 50 \text{ mA dc}$	h_{FE1}	20		
2N5003 2N5005				50		
Forward - current transfer ratio	3076	$V_{CE} = 5 \text{ V dc}, I_C = 2.5 \text{ A dc},$ pulsed (see 4.5.1).	h_{FE2}	30	90	
2N5003 2N5005				70	200	
Forward - current transfer ratio	3076	$V_{CE} = 5 \text{ V dc}, I_C = 5 \text{ A dc},$ pulsed (see 4.5.1).	h_{FE3}	20		
2N5003 2N5005				40		
Base-emitter voltage (nonsaturated)	3066	Test condition B, $V_{CE} = 5 \text{ V dc},$ $I_C = 2.5 \text{ A dc},$ pulsed (see 4.5.1)	V_{BE}		1.45	V dc
Base-emitter saturation voltage	3066	Test condition B, $I_C = 2.5 \text{ A dc},$ $I_B = 250 \text{ mA dc},$ pulsed (see 4.5.1)	$V_{BE(sat1)}$		1.45	V dc
Base-emitter saturation voltage	3066	Test condition B, $I_C = 5 \text{ A dc},$ $I_B = 500 \text{ mA dc},$ pulsed (see 4.5.1)	$V_{BE(sat2)}$		2.2	V dc
Collector-emitter saturation voltage	3071	$I_C = 2.5 \text{ A dc}, I_B = 250 \text{ mA dc},$ pulsed (see 4.5.1)	$V_{CE(sat1)}$		0.75	V dc
Collector-emitter saturation voltage	3071	$I_C = 5 \text{ A dc}, I_B = 500 \text{ mA dc}$ pulsed (see 4.5.1)	$V_{CE(sat2)}$		1.5	V dc
<u>Subgroup 3</u>						
High-temperature operation:		$T_C = +150^\circ\text{C}$				
Collector to emitter cutoff current	3041	Bias condition C; $V_{CE} = 60 \text{ V dc},$ $V_{BE} = 0.$	I_{CES}		500	$\mu\text{A dc}$
Low-temperature operation:		$T_C = -55^\circ\text{C}$				
Forward-current transfer ratio	3076	$V_{CE} = 5 \text{ V dc}, I_C = 2.5 \text{ A dc},$ pulsed (see 4.5.1)	h_{FE4}	15		
2N5003 2N5005				25		

See footnotes at end of table.

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* TABLE I. Group A inspection. - Continued.

Inspection 1/	MIL-STD-750		Symbol	Limits		Unit
	Method	Conditions		Min	Max	
<u>Subgroup 4</u>						
Common-emitter, small-signal, short-circuit, forward-current transfer ratio	3206	$V_{CE} = 5 \text{ V dc}$, $I_C = 100 \text{ mA dc}$, $f = 1 \text{ kHz}$	h_{fe}	20 50		
2N5003 2N5005						
Magnitude of common-emitter, small-signal short-circuit, forward-current transfer ratio	3206	$V_{CE} = 5 \text{ V dc}$, $I_C = 500 \text{ mA dc}$ $f = 10 \text{ MHz}$	h_{fe}	6 7		
2N5003 2N5005						
Open-circuit output capacitance	3236	$V_{CB} = 10 \text{ V dc}$, $I_E = 0$, $f = 1 \text{ MHz}$	C_{obo}		250	pF
Switching time		$I_C = 5 \text{ A dc}$, $I_{B1} = 500 \text{ mA dc}$ $I_{B2} = -500 \text{ mA dc}$ $V_{BE(off)} = 3.7 \text{ V}$ $R_L = 6\Omega$, (see figure 5)	t_{on} t_s t_f t_{off}		0.5 1.4 0.5 1.5	μs μs μs μs
<u>Subgroup 5</u>						
Safe operating area (dc)	3051	Pre-pulse condition for each test: $V_{CE} = 0$, $I_C = 0$, $T_C = +25^\circ\text{C}$ Pulse condition for each test $t_p = 1 \text{ sec. 1 cycle}$ $T_C = +25^\circ\text{C}$, (see figure 6)				
Test #1		$V_{CE} = 12 \text{ V dc}$, $I_C = 5 \text{ A dc}$				
Test #2		$V_{CE} = 32 \text{ V dc}$, $I_C = 1.7 \text{ A dc}$				
Test #3		$V_{CE} = 80 \text{ V dc}$, $I_C = 100 \text{ mA dc}$				

See footnotes at end of table.

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* TABLE I. Group A inspection. - Continued.

Inspection 1/	MIL-STD-750		Symbol	Limits		Unit
	Method	Conditions		Min	Max	
<u>Subgroup 5 - Continued.</u> Safe operating area (unclamped inductive) End-point electrical measurements <u>Subgroups 6 and 7</u> Not applicable	3053	$T_C = +25^\circ\text{C}$, $R_{BB1} = 10\Omega$ $R_{BB2} = 100\Omega$, $L = 0.3 \text{ mH}$, $R_L = 0.1\Omega$, $V_{CC} = 10 \text{ V dc}$ $V_{BB1} = 10 \text{ V dc}$, $V_{BB2} = 4 \text{ V dc}$ $I_{CM} = 10 \text{ A dc}$ (See figure 7) See 4.5.4 and subgroup 2 of table I.				

- 1/ For sampling plan, see MIL-PRF-19500.
- 2/ For resubmission of failed in subgroup 1 of table I, double the sample size of the failed test or sequence of tests. A failure in table I, subgroup 1 shall not require retest of the entire subgroup. Only the failed test shall be rerun upon submission.
- 3/ Separate samples may be used.
- 4/ Not required for JANS devices.
- 5/ Not required for laser marked devices.
- 6/ This hermetic seal test is an end-point to temp-cycling in addition to electrical measurements.

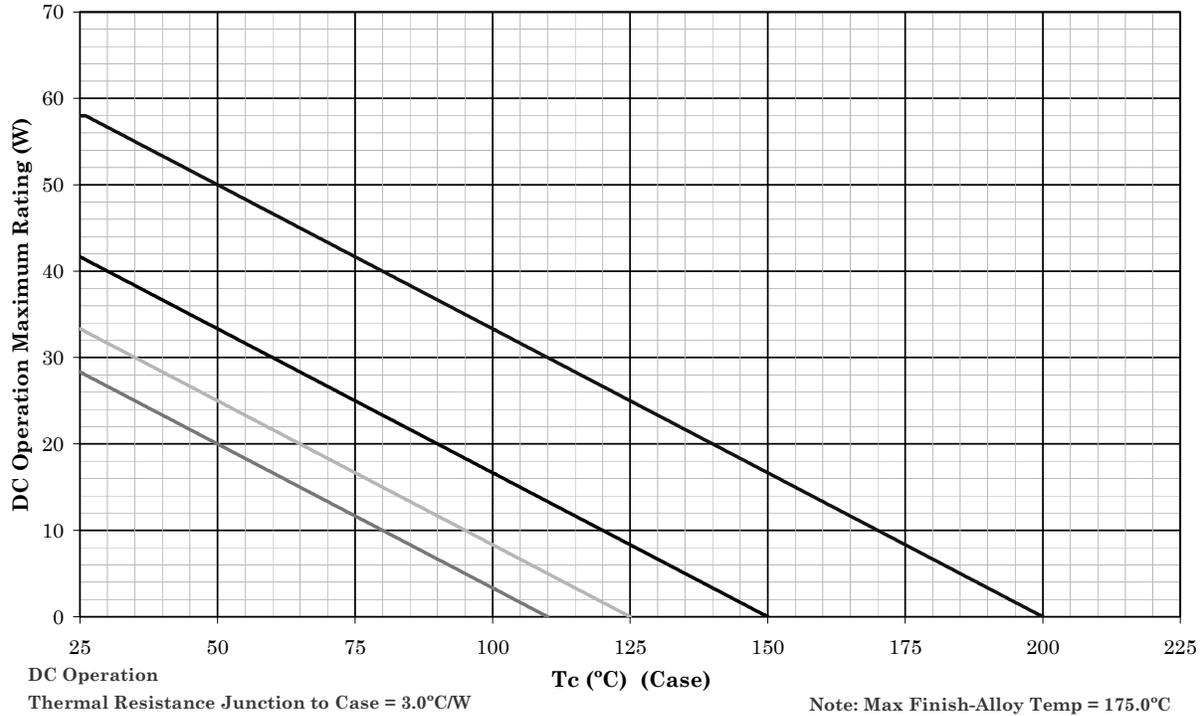
MIL-PRF-19500/535C

* TABLE II. Group E inspection (all quality levels) - for qualification or re-qualification only.

Inspection	MIL-STD-750		Qualification
	Method	Conditions	
<u>Subgroup 1</u>			45 devices c = 0
Temperature cycling (air to air)	1051	Test condition C, 500 cycles	
Hermetic seal	1071		
Fine leak Gross leak			
Electrical measurements		See table I, subgroup 2 and 4.5.4 herein.	
<u>Subgroup 2</u>			45 devices c = 0
Intermittent life	1037	Intermittent operation life: $V_{CB} = 10$ V dc, 6,000 cycles. Adjust device current, or power, to achieve a minimum ΔT_J of +100°C.	
Electrical measurements		See table I, subgroup 2 and 4.5.4 herein.	
<u>Subgroup 4</u>			Sample size N/A
Thermal impedance curves		See MIL-PRF-19500.	
<u>Subgroup 5</u>			
Not applicable			
<u>Subgroup 6</u>			3 devices
Electrostatic discharge (ESD)	1020	Testing not required for class 3 listing. For nonsensitive listing testing is required to prove capability.	
<u>Subgroup 8</u>			45 devices c = 0
Reverse stability	1033	Condition B.	

Temperature-Power Derating Curve

TC=25°C 2N5003, 2N5005

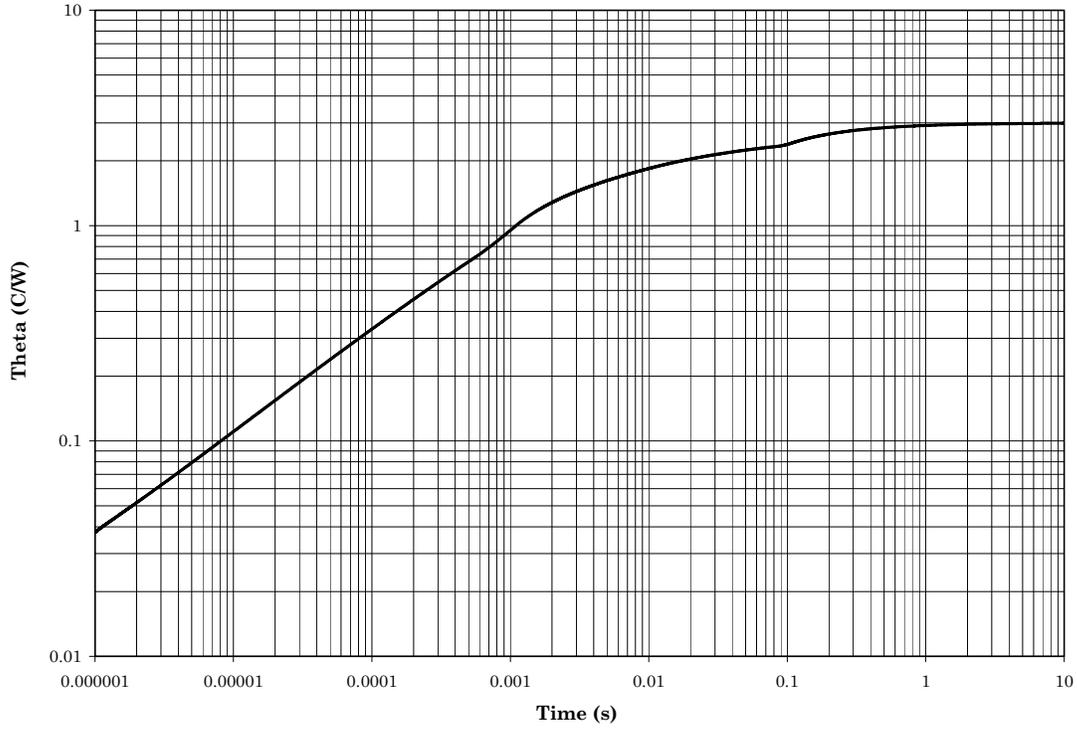


NOTES:

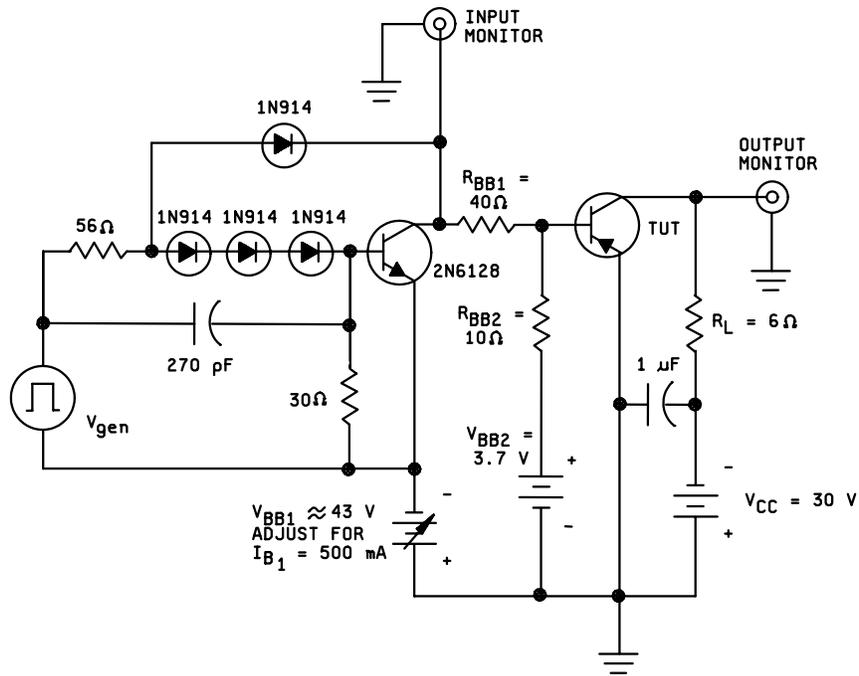
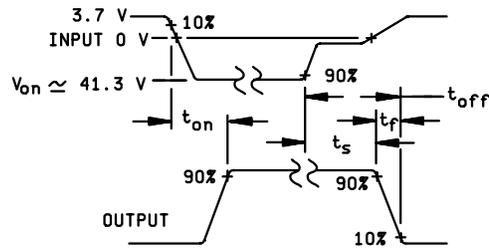
1. This is the true inverse of the worst case thermal resistance value. All devices are capable of operating at $\leq T_J$ specified on this curve. Any parallel line to this curve will intersect the appropriate power for the desired maximum T_J allowed.
2. Derate design curve constrained by the maximum junction temperature ($T_J \leq 200^\circ\text{C}$) and power rating specified. (See 1.3 herein.)
3. Derate design curve chosen at $T_J \leq 150^\circ\text{C}$, where the maximum temperature of electrical test is performed.
4. Derate design curve chosen at $T_J \leq 125^\circ\text{C}$, and 110°C to show power rating where most users want to limit T_J in their application.

* FIGURE 3. Temperature-power derating for ($R_{\theta JC}$) 2N5003 and 2N5005 (similar to TO-59).

Maximum Thermal Impedance



* FIGURE 4. Thermal impedance graph ($R_{\theta JC}$) for 2N5003 and 2N5005 (similar to TO-59).



NOTES:

1. V_{gen} is -30 pulse (from 0 V) into a 50 ohm termination.
2. The V_{gen} waveform is supplied by a generator with the following characteristics:
 $t_r \leq 15$ ns, $t_f = 15$ ns, $Z_{out} = 50$ ohm, duty cycle ≤ 2 percent.
3. Waveforms are monitored on an oscilloscope with the following characteristics:
 $t_r \leq 1$ ns, $R_{IN} \geq 10$ M Ω , $C_{IN} \leq 11.5$ pF.
4. Resistors shall be noninductive types.
5. The dc power supplies may require additional bypassing in order to minimize ringing.
6. An equivalent drive circuit may be used.

FIGURE 5. Switching time test circuit.

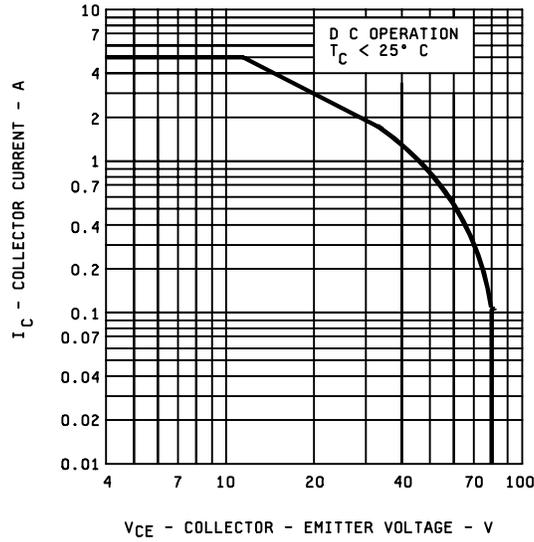
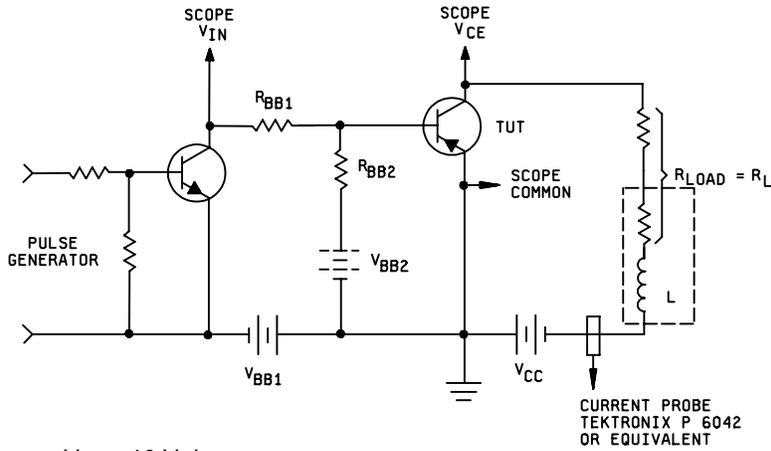


FIGURE 6. Maximum safe operating area.



- $R_{BB1} = 10\Omega$
- $R_{BB2} = 100\Omega$
- $L = 0.3 \text{ mH}$
- $R_L = 0.1\Omega$
- $V_{CC} = 10 \text{ V dc}$
- $I_C = 10 \text{ A}$
- $V_{BB1} = 10 \text{ V dc}$
- $V_{BB2} = 4 \text{ V dc}$

FIGURE 7. Unclamped inductive load energy test circuit.

5. PACKAGING

* 5.1 Packaging. For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see 6.2). When packaging of materiel is to be performed by DoD or in-house contractor personnel, these personnel need to contact the responsible packaging activity to ascertain packaging requirements. Packaging requirements are maintained by the Inventory Control Point's packaging activities within the Military Service or Defense Agency, or within the Military Service's system commands. Packaging data retrieval is available from the managing Military Department's or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)

6.1 Intended use. The notes specified in MIL-PRF-19500 are applicable to this specification.

6.2 Acquisition requirements. Acquisition documents should specify the following:

- a. Title, number, and date of this specification.
- b. Packaging requirements (see 5.1).
- c. Lead finish (see 3.4.1).
- d. Product assurance level and type designator.

6.3 Qualification. With respect to products requiring qualification, awards will be made only for products which are, at the time of award of contract, qualified for inclusion in Qualified Manufacturers List (QML 19500) whether or not such products have actually been so listed by that date. The attention of the contractors is called to these requirements, and manufacturers are urged to arrange to have the products that they propose to offer to the Federal Government tested for qualification in order that they may be eligible to be awarded contracts or orders for the products covered by this specification. Information pertaining to qualification of products may be obtained from Defense Supply Center, Columbus, ATTN: DSCC/VQE, P.O. Box 3990, Columbus, OH 43218-3990 or e-mail vqe.chief@dla.mil.

6.4 Interchangeability information. The 2N5003 and 2N5005 (MIL-PRF-19500/535) are inactive for new design. For new design use 2N7372 (MIL-PRF-19500/612). MIL-PRF-19500/612 is a T0-254 package version of MIL-PRF-19500/535, which is a T0-210 (T0-59) package version. The military 2N7372 contains the same die as the military 2N5003 and 2N5005.

6.5 Suppliers of JANHC die. The qualified JANHC die suppliers with the applicable letter version (example JANHCA2N5003) will be identified on the QPL.

JANHC ordering information	
PIN	Manufacturer CAGE
	33178
2N5003 2N5005	JANHCA2N5003 JANHCA2N5005
2N5003 2N5005	JANKCA2N5003 JANKCA2N5005

6.6 Changes from previous issue. The margins of this specification are marked with asterisks to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodians:
Air Force - 11
NASA - NA
DLA - CC

Preparing activity:
DLA - CC

(Project 5961-2943)

Review activities:
Air Force - 19, 99

* NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <http://assist.daps.dla.mil> .