

The documentation and process conversion measures necessary to comply with this revision shall be completed by 16 July 2004.

INCH-POUND

MIL-PRF-19500/616B  
 16 April 2004  
 SUPERSEDING  
 MIL-PRF-19500/616A  
 20 October 1997

PERFORMANCE SPECIFICATION SHEET

SEMICONDUCTOR DEVICE, DIODE, SILICON, POWER RECTIFIER, DUAL,  
 COMMON CATHODE OR ANODE CENTER TAP, ULTRAFAST, TYPES 1N6657 THROUGH 1N6659  
 AND 1N6657R THROUGH 1N6659R, JAN, JANTX, JANTXV, AND JANS

This specification is approved for use by all Departments and Agencies of the Department of Defense.

\* The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-PRF-19500.

1. SCOPE

1.1 Scope. This specification covers the performance requirements for a silicon, dual high voltage, ultrafast power rectifier diodes. Four levels of product assurance are provided for each device type as specified in MIL-PRF-19500.

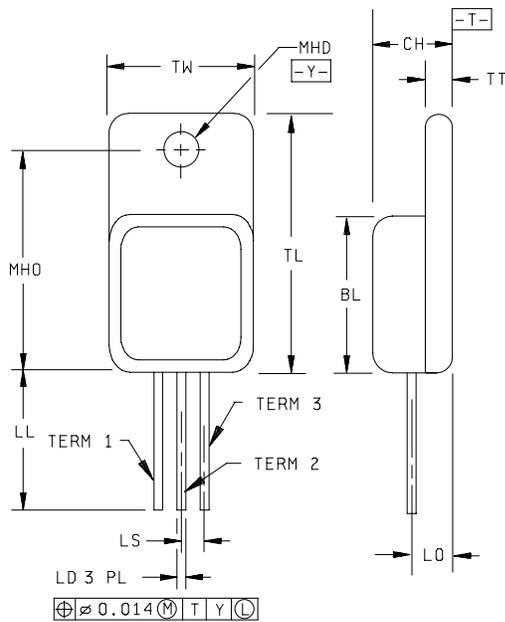
1.2 Physical dimensions. See figure 1 (TO-254AA isolated).

\* 1.3 Maximum ratings. (per leg)

Types	$V_{RWM}$	$I_{FSM}$ (1) $t_p = 8.3$ ms	$I_F$ $T_C = 100^\circ C$ (1) (2) (3)	$t_{rr}$ (1)	$R_{\theta JC}$ (1)	$R_{\theta JA}$ (1)	$T_{STG}$ and $T_J$
	<u>V<sub>dc</sub></u>	<u>A (pk)</u>	<u>A<sub>dc</sub></u>	<u>ns</u>	<u>°C/W</u>	<u>°C/W</u>	<u>°C</u>
1N6657, 1N6657R	100	150	15	35	2.3	40	-65 to +200
1N6658, 1N6658R	150						
1N6659, 1N6659R	200						

- (1) Each individual diode.
- (2) Derate linearly at 300 mA/°C from +100°C to +150°C.
- (3) Total package current is limited to 30A dc.

\* Comments, suggestions, or questions on this document should be addressed to Defense Supply Center, Columbus, ATTN: DSCC-VAC, P.O. Box 3990, Columbus, OH 43216-5000, or emailed to [Semiconductor@dsc.dla.mil](mailto:Semiconductor@dsc.dla.mil). Since contact information can change, you may want to verify the currency of this address information using the ASSIST Online database at <http://www.dodssp.daps.mil>.

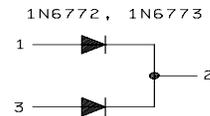


Ltr	Dimensions			
	Inches		Millimeters	
	Min	Max	Min	Max
BL	.535	.545	13.59	13.89
CH	.249	.260	6.32	6.60
LD	.035	.045	0.89	1.43
LL	.530	.550	13.46	13.97
LO	.150 BSC		3.81 BSC	
LS	.150 BSC		3.81 BSC	
MHD	.139	.149	3.53	3.78
MHO	.665	.685	16.89	17.40
TL	.790	.800	20.07	20.32
TT	.040	.050	1.02	1.27
TW	.535	.545	13.59	13.89

**SCHEMATIC**

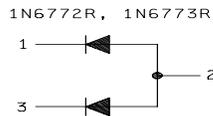
1N6657, 1N6658, 1N6659

TERM 1 = ANODE 1  
 TERM 2 = CATHODE  
 TERM 3 = ANODE 2



1N6657R, 1N6658R, 1N6659R

TERM 1 = CATHODE 1  
 TERM 2 = ANODE  
 TERM 3 = CATHODE 2



**\* NOTES:**

1. Dimensions are in inches.
2. Millimeter equivalents are given for general information only.
3. All terminals are isolated from case.
4. In accordance with ASME Y14.5M, diameters are equivalent to  $\phi x$  symbology.

FIGURE 1. Dimensions and configuration (TO-254AA).

## 2. APPLICABLE DOCUMENTS

\* 2.1 General. The documents listed in this section are specified in sections 3, 4, or 5 of this specification. This section does not include documents cited in other sections of this specification or recommended for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in sections 3, 4, or 5 of this specification, whether or not they are listed.

### 2.2 Government documents.

\* 2.2.1 Specifications, standards, and handbooks. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

#### DEPARTMENT OF DEFENSE SPECIFICATIONS

MIL-PRF-19500 - Semiconductor Devices, General Specification for.

#### DEPARTMENT OF DEFENSE STANDARDS

MIL-STD-750 - Test Methods for Semiconductor Devices.

(Copies of these documents are available online at <http://assist.daps.dla.mil/quicksearch/> or <http://www.dodssp.daps.mil> or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

\* 2.3 Order of precedence. In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

## 3. REQUIREMENTS

\* 3.1 General. The individual item requirements shall be as specified in MIL-PRF-19500 and as modified herein.

\* 3.2 Qualification. Devices furnished under this specification shall be products that are manufactured by a manufacturer authorized by the qualifying activity for listing on the applicable qualified manufacturer's list (QML) before contract award (see 4.2 and 6.3).

3.3 Abbreviations, symbols, and definitions. Abbreviations, symbols, and definitions used herein shall be as specified in MIL-PRF-19500.

3.4 Interface and physical dimensions. The interface and physical dimensions shall be as specified in MIL-PRF-19500, and on figure 1 (TO-254AA) herein. Methods used for electrical isolation of the terminal feed throughs shall employ materials that contain a minimum of 90 percent  $AL_2O_3$  (ceramic). Examples of such construction techniques are metallized ceramic eyelets or ceramic walled packages. The US Government's preferred system of measurement is the metric SI system. However, since this item was originally designed using inch-pound units of measurement, in the event of conflict between the metric and inch-pound units, the inch-pound units shall take precedence.

3.4.1 Lead formation and finish. Lead finish shall be solderable as defined in MIL-PRF-19500, MIL-STD-750, and herein. Where a choice of lead finish or formation is desired, it shall be specified in the acquisition document (see 6.2). When lead formation is performed, as a minimum, the vendor shall perform 100 percent hermetic seal in accordance with screen 14 of MIL-PRF-19500.

3.4.2 Polarity. Polarity and terminal configuration shall be in accordance with figure 1 herein.

3.5 Marking. Marking shall be in accordance with MIL-PRF-19500.

3.6 Electrical performance characteristics. Unless otherwise specified herein, the electrical performance characteristics are as specified in 1.3 and table I herein.

\* 3.7 Electrical test requirements. The electrical test requirements shall be the subgroups specified in table I herein.

3.8 Workmanship. Semiconductor devices shall be processed in such a manner as to be uniform in quality and shall be free from other defects that will affect life, serviceability, or appearance.

#### 4. VERIFICATION

4.1 Classification of inspections. The inspection requirements specified herein are classified as follows:

- a. Qualification inspection (see 4.2).
- b. Screening (see 4.3).
- c. Conformance inspection (see 4.4).

4.2 Qualification inspection. Qualification inspection shall be in accordance with MIL-PRF-19500 and as specified herein.

\* 4.2.1 Group E qualification. Group E inspection shall be performed for qualification or re-qualification only. In case qualification was awarded to a prior revision of the specification sheet that did not request the performance of table II tests, the tests specified in table II herein that were not performed in the prior revision shall be performed on the first inspection lot of this revision to maintain qualification (see 4.4.4 herein).

\* 4.3 Screening ( JANS, JANTX, and JANTXV levels only). Screening shall be in accordance with appendix E, table IV of MIL-PRF-19500 and as specified herein. The following measurements shall be made in accordance with table I herein. Devices that exceed the limits of table I herein shall not be acceptable.

Screen (see appendix E, table IV of MIL-PRF-19500)	Measurement	
	JANS level	JANTX and JANTXV levels
1a	Required	Not required
1b	Required	Required (JANTXV only)
2	Not required	Not required
3a	Required	Required
3b	Surge (see 4.3.1).	Surge (see 4.3.1)
(1) 3c	Thermal impedance (see 4.3.2)	Thermal impedance (see 4.3.2)
4, 5, 6	Not applicable	Not applicable
7a	Optional	Optional
7b	Optional	Optional
8	Required	Not applicable
9	Not applicable	Not applicable
10	Not applicable	Not applicable
11	$V_{F1}$ and $I_{R1}$	$V_{F1}$ and $I_{R1}$
12	Method 1038 of MIL-STD-750, test condition B; $t = 240$ hours; (see 4.3.3)	Method 1038 of MIL-STD-750, test condition A; $t = 48$ hours; $V_R = 80$ percent of rated $V_R$ .
13	Subgroup 2 and 3 of table I herein; $V_{F1}$ and $I_{R1}$ ; $\Delta V_{F1} = \pm 0.1$ V (pk); $\Delta I_{R1} = \pm 2$ $\mu$ A dc or 100 percent from the initial value; whichever is greater.	Subgroup 2 of table I herein; $V_{F1}$ and $I_{R1}$ ; $\Delta V_{F1} = \pm 0.1$ V (pk); $\Delta I_{R1} = \pm 2$ $\mu$ A dc or 100 percent from the initial value; whichever is greater.
14a	Not applicable	Not applicable
14b	Required	Required
15	Required	Not required
16	Required	Not required

(1) Thermal impedance shall be performed any time after screen 3.

\* 4.3.1 Surge current. Surge current, method 4066 of MIL-STD-750.  $I_O = 0$ ;  $V_{RM}(w) = 0$ ;  $I_{FSM} =$  see 1.3; six surges;  $T_A = 25^\circ\text{C}$ ,  $t_p = 8.3$  ms, one minute minimum time between surges. One surge only

4.3.2 Thermal impedance  $Z_{\theta JX}$  measurements for screening. The  $Z_{\theta JX}$  measurements shall be performed in accordance with method 3101 of MIL-STD-750. The maximum limit (not to exceed the table I, subgroup 2 limit) for  $Z_{\theta JX}$  in screening (appendix E, table II of MIL-PRF-19500) shall be derived by each vendor by means of statistical process control. When the process has exhibited control and capability, the capability data shall be used to establish the fixed screening limit. In addition to screening, once a fixed limit has been established, monitor all future sealing lots using a random five piece sample from each lot to be plotted on the applicable X bar R chart. If a lot exhibits an out of control condition, the entire lot shall be removed from the line and held for engineering evaluation and disposition.

4.3.2.1 Thermal impedance ( $Z_{\theta JX}$  measurements) for initial qualification or requalification. The  $Z_{\theta JX}$  measurements shall be performed in accordance with method 3101 of MIL-STD-750 (read and record date  $Z_{\theta JX}$ ).  $Z_{\theta JX}$  shall be supplied on one lot (500 pieces minimum) and a thermal response curve shall be submitted. Twenty-two of these samples shall be serialized and provided to the qualifying activity for correlation prior to shipment of parts. Measurements conditions shall be in accordance with 4.4.1 herein.

4.3.3 Burn-in conditions. Burn-in conditions are as follows:  $T_A$  = room ambient as defined in the general requirements of MIL-STD-750 (see 4.5).  $V_R$  = 0.8 to 0.85 rated  $V_R$  (see 1.3)

4.4 Conformance inspection. Conformance inspection shall be in accordance with MIL-PRF-19500 and as specified herein.

4.4.1 Group A inspection. Group A inspection shall be conducted in accordance with appendix E, table V of MIL-PRF-19500, and table I herein. The following test conditions shall be used for  $Z_{\theta JX}$ , table I inspection:

- a.  $I_M$  measure current - - - - - 10 mA.
- b.  $I_H$  forward heating current - - - - - 5 - 50 A.
- c.  $t_M$  heating time - - - - - 50 ms.
- d.  $t_{MS}$  measurement delay time - - - - - 100  $\mu$ s minimum.

The maximum limit for  $Z_{\theta JX}$  under these test conditions are  $Z_{\theta JX}(max) = 1.8^\circ C/W$ .

4.4.2 Group B inspection. Group B inspection shall be conducted in accordance with the conditions of appendix E, tables VIa (JANS) and VIb (JANTX and JANTXV) of MIL-PRF-19500. Electrical measurements (end-points) and delta requirements shall be in accordance with the applicable steps of table I, subgroup 2 herein.

\* 4.4.2.1 Group B inspection, appendix E, table VIa (JANS of MIL-PRF-19500).

<u>Subgroup</u>	<u>Method</u>	<u>Condition</u>
B4	1037	$T_A$ = room ambient as defined in the general requirements of MIL-STD-750 (see 4.5). $I_F$ or $I_O$ = 1.25 to 10 A. Minimum for 2,000 cycles.

4.4.2.2 Group B inspection, appendix E, table VIb (JANTX and JANTXV of MIL-PRF-19500).

<u>Subgroup</u>	<u>Method</u>	<u>Condition</u>
B3	1037	$T_A$ = room ambient as defined in the general requirements of MIL-STD-750 (see 4.5). $I_F$ or $I_O$ = 1.25 to 10 A. Minimum for 2,000 cycles.

MIL-PRF-19500/616B

4.4.3 Group C inspection. Group C inspection shall be conducted in accordance with the conditions specified for subgroup testing in appendix E, table VII of MIL-PRF-19500. Electrical measurements (end-points) and delta requirements shall be in accordance with the applicable steps of table I, subgroup 2 herein.

4.4.3.1 Group C inspection, appendix E, table VII of MIL-PRF-19500.

<u>Subgroup</u>	<u>Method</u>	<u>Condition</u>
C2	2036	Test condition A, weight = 10 pounds, t = 15 seconds.
* C5	3101 or 4081	$R_{\theta JC} = 2.3^{\circ}\text{C/W}$ .
C6	1037	$T_A$ = room ambient as defined in the general requirements of MIL-STD-750 (see 4.5). $I_F$ or $I_O = 1.25$ to 10 A for 6,000 cycles.

4.4.4 Group E inspection. Group E inspection shall be conducted in accordance with the conditions specified for subgroup testing in appendix E, table IX of MIL-PRF-19500 and table II herein.

4.5 Methods of inspection. Methods of inspection shall be as specified in the appropriate tables as follows.

4.5.1 Pulse measurements. Conditions for pulse measurement shall be as specified in 4.3.2.1 of MIL-STD-750.

\* 4.5.2 Burn-in and steady-state operation life tests. These tests shall be conducted with a half-sine waveform of the specified peak voltage impressed across the diode in the reverse direction followed by a half-sine waveform of the specified average rectifier current. The forward conduction angle of the rectified current not be greater than 180 degrees nor less than 150 degrees.

MIL-PRF-19500/616B

\* TABLE I. Group A inspection.

Inspection 1/	MIL-STD-750		Symbol	Limits		Unit
	Method	Conditions		Min	Max	
<u>Subgroup 1</u>						
Visual and mechanical examination	2071					
<u>Subgroup 2</u>						
Thermal impedance	3101	See 4.3.2	$Z_{\theta JX}$		1.8	°C/W
Breakdown voltage	4022	$I_R = 500 \mu A$ dc pulsed (see 4.5.1)	$V_{BR}$			V dc
1N6657, 1N6657R 1N6658, 1N6658R 1N6659, 1N6659R				100 150 200		
Forward voltage	4011	$I_F = 10 A$ (pk); pulsed (see 4.5.1)	$V_{F1}$		1.0	V dc
		$I_F = 20 A$ (pk); pulsed (see 4.5.1)	$V_{F2}$		1.2	V dc
Reverse current leakage	4016	DC method; $V_R =$ rated $V_R$ , (see 1.3); pulsed (see 4.5.1)	$I_{R1}$		10	$\mu A$ dc
<u>Subgroup 3</u>						
High temperature operation		$T_C = +100^\circ C$				
Reverse current leakage	4016	DC method; $V_R =$ rated $V_R$ (see 1.3); pulsed (see 4.5.1)	$I_{R2}$		1.0	mA dc
Low temperature operation:		$T_A = -65^\circ C$				
Forward voltage	4011	$I_F = 10 A$ (pk); pulsed (see 4.5.1)	$V_{F3}$		1.15	V dc
<u>Subgroup 4</u>						
Scope display evaluation 2/						
Reverse recovery time	4031	Condition B; $I_F = 1 A$ dc, $I_R = 1 A$ $I_{RR} = 100 mA$	$t_{rr}$		35	ns
Junction capacitance	4001	$V_R = 10 V$ dc, $f = 1 MHz$ $V_{SIG} = 50 mV$ (p-p) (max)	$C_J$		150	
<u>Subgroup 5</u>						
Not applicable						

See footnotes at end of table.

MIL-PRF-19500/616B

\* TABLE I. Group A inspection.

Inspection 1/  	MIL-STD-750		Symbol	Limits		Unit
	Method	Conditions		Min	Max	
* <u>Subgroup 6</u>  Surge	4066	Mounting conditions in accordance with test method 1026 of MIL-STD-750, $T_A = +25^\circ\text{C}$ , $I_{FSM} =$ (see 1.3), $I_O = 0$ ; $V_{RM}(W) = 0$ ; six surges; $T_A = 25^\circ\text{C}$ , $t_p = 8.3$ ms, one minute maximum time between surges.				
<u>Subgroup 7</u>  Not applicable						

1/ For sampling plan, see MIL-PRF-19500.

2/ The reverse breakdown characteristics shall be viewed on an oscilloscope with display calibration factors of 50 to 100  $\mu\text{A}/\text{division}$  and 20 to 50  $\text{V}/\text{division}$ . Reverse current over the knee shall be at least 500  $\mu\text{A}$ . Each device may exhibit a slightly rounded characteristic and any discontinuity or dynamic instability of the trace shall be cause for rejection.

MIL-PRF-19500/616B

\* TABLE II. Group E inspection (all quality levels) for qualification and requalification only.

Inspection	MIL-STD-750		Sampling plan
	Method	Conditions	
<u>Subgroup 1</u>			22 devices c = 0
Temperature cycling	1051	500 cycles, condition C, - 55°C to +175°C.	
Hermetic seal	1071		
Electrical measurements		See table I, subgroup 2 herein.	
<u>Subgroup 2</u>			22 devices c = 0
Steady-state dc blocking life	1038	1,000 hours, condition A $V_R = 80$ percent of $V_{Rated}$ .	
Electrical measurements		See table I, subgroup 2 herein except for thermal impedance.	
* Subgroup 3			3 devices, c = 0
DPA	2101		
* Subgroup 4			
Thermal impedance curves		Each supplier shall submit their (typical) max design maximum thermal impedance curves. In addition, the optional test conditions and $Z_{\theta JX}$ limit shall be provided to the qualifying activity in the qualification report.	
<u>Subgroup 5</u>			22 devices c = 0
Barometric pressure, reduced (altitude operation)	1001	$V_R = \text{rated } V_R$ (see 1.3); Pressure = 33 mmHg; t = 1 minute (minimum), $R_{ISO} = 2.0 \times 10^6$ ohm max.	
<u>Subgroup 6</u>			22 devices c = 0
ESD	1020	See 4.3.1	
<u>Subgroup 8</u>			22 devices c = 0
Forward surge	4066		
Electrical measurement		See table I, subgroup 2 herein.	

## 5. PACKAGING

\* 5.1 Packaging. For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see 6.2). When actual packaging of materiel is to be performed by DoD or in-house contractor personnel, these personnel need to contact the responsible packaging activity to ascertain packaging requirements. Packaging requirements are maintained by the Inventory Control Point's packaging activities within the Military Service or Defense Agency, or within the Military Service's system commands. Packaging data retrieval is available from the managing Military Department's or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

## 6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)

6.1 Intended use. The notes specified in MIL-PRF-19500 are applicable to this specification.

\* 6.2 Acquisition requirements. Acquisition documents should specify the following:

- a. Title, number, and date of this specification.
- b. Packaging requirements (see 5.1).
- c. Lead finish (see 3.4.1).
- d. Product assurance level and type designator.

6.3 Qualification. With respect to products requiring qualification, awards will be made only for products which are, at the time of award of contract, qualified for inclusion in Qualified Manufacturers List (QML 19500) whether or not such products have actually been so listed by that date. The attention of the contractors is called to these requirements, and manufacturers are urged to arrange to have the products that they propose to offer to the Federal Government tested for qualification in order that they may be eligible to be awarded contracts or orders for the products covered by this specification. Information pertaining to qualification of products may be obtained from Defense Supply Center, Columbus, ATTN: DSCC/VQE, P.O. Box 3990, Columbus, OH 43216-5000 or e-mail [vqe.chief@dla.mil](mailto:vqe.chief@dla.mil).

6.4 Interchangeability information. MIL-PRF-19500/616 is a dual TO-254 package version of MIL-PRF-19500/478, which is a stud package version.

\* 6.5 Changes from previous issue. The margins of this specification are marked with asterisks to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodians:

Army - CR  
Navy - EC  
Air Force - 11  
NASA - NA  
DLA - CC

Preparing activity:

DLA - CC

(Project 5961-2837)

Review activities:

Army - AR, MI, SM  
Navy - AS, MC  
Air Force - 19, 99

\* NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <http://www.dodssp.daps.mil>.