

INCH-POUND

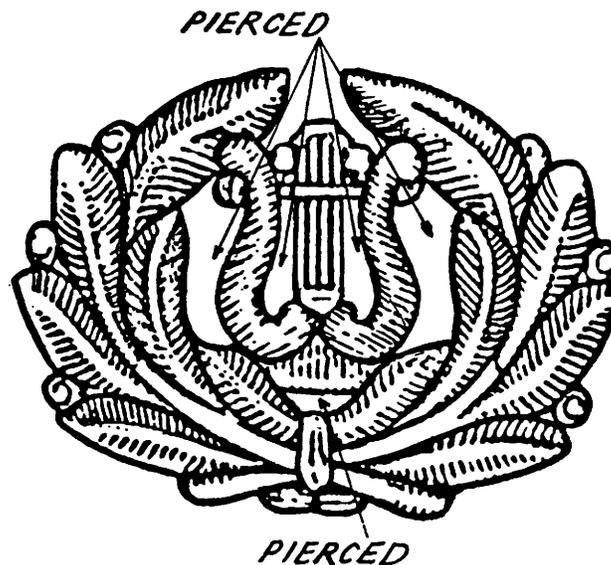
MIL-DTL-15665/29H
14 March 2016
SUPERSEDING
MIL-DTL-15665/29G
27 June 1996

DETAIL SPECIFICATION SHEET

INSIGNIA, HAT, ENLISTED, COMMAND BANDS, U.S. AIR FORCE

This specification is approved for use by all
Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification
sheet and the latest issue of MIL-DTL-15665.



MATERIAL: Red Brass 85/15 (UNS Alloy No. C-230), Nickel Silver, 65/35
(UNS Alloy No. C752) or Zinc Aluminum.

FINISH: Silver Plated, Oxidized, Buffed Relieved, Matte Finish and shall match The
Institute of Heraldry Metal Finish Chip Number 14.

DIMENSIONS:

HEIGHT (Overall): 1-3/4 inches (REF)

WIDTH (Overall): 2-3/8 inches (REF)

THICKNESS (Minimum): 0.025 inch \pm 0.005 inch

ATTACHING DEVICE:

1: The attaching device shall consist of a screw post with thumb nut and registering prong.

2: The screw post shall be 1/8 inch in diameter, 3/4 inch \pm 1/32 inch in length with 5-40 UNC-2A thread and the thumb nut shall be 5/8 inch \pm 1/64 inch in diameter with a No. 5-40 UNC-2B thread. The screw post and thumb nut shall be fabricated from any type brass.

3: The prong shall be formed from brass or nickel silver and shall be 0.046 inch \pm 0.002 inch in diameter and 1/4 inch \pm 1/64 inch in length.

4: The screw post and prong shall be soldered or electronically fused to the insignia. The screw post shall be located on the vertical center line 11/16 inch + 1/32 - 0 above the bottom of the insignia. The prong shall be located 3/16 inch \pm 1/32 inch below the top of the insignia and 1/4 inch \pm 1/32 inch to the left of the vertical center line.

NOTES:

1. The term (REF) refers to measurements taken from the Government furnished hub or die.

2. A full forcer shall be used to bring up the design.

3. The washer shall be made from any type of brass. The washer shall have a 7/8 inch outside diameter and 1/8 inch + 1/32 inch - 0 inside diameter. The washer shall be 0.020 inch \pm 0.003 inch thick.

4. Pierced area shall be as indicated.

5. The thickness given is the minimum thickness allowed in any forced area.

CHANGES FROM PREVIOUS ISSUE: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodians:
Army - IH
Air Force - 11

Preparing activity:
Army - IH

Review activity:
DLA - CT

(Project No. 8455-2016-250)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.