Inch-Pounds

MIL-D-6054F
AMENDMENT 1
30 June 1989

MILITARY SPECIFICATION

DRUM, METAL-SHIPPING AND STORAGE

This Amendment forms a part of MIL-D-6054F, dated 14 May 1987, and is approved for use by all Departments and Agencies of the Department of Defense.

PAGE 2

2.1.1.," Military Specifications." Add:
"MIL-P-116 Preservation, Methods of"

PAGE 11

Table II: "Locking Ring",line 3. Add:

" Examine	Defect	Classification
Locking Ring	Nuts and bolts not assembled to locking ring. Nuts not finger tight. "	Minor

PAGE 14 and 15

Section 5: Delete entirely and substitute:

"5. Packaging.

5.1. Preservation. Preservation shall be level C or Commercial. (see 6.2).

5.1.1. Cleaning and Drying. Items shall be cleaned and dried using any suitable process specified in MIL-P-116.

5.2. Packing. Packing should be level C or Commercial as specified (see 6.2).

5.2.1. Assembly. Assemble drums with all components in place and with the locking rings snugly applied. The bolt and nuts shall be hand tightened until snug, then rotated one-quarter turn more (see 4.5.4.1. Table II).

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5.2.1.1. Level C. Place drums of twenty gallons or less on pallets in accordance with load type III of MIL-STD-147 except omit horizontal bands. Secure drums to pallet with strapping conforming to QQ-S-781. Drums in excess of twenty gallons require no additional packing (see 4.5.5.).

5.2.1.2. Commercial. All drums packed to this level must conform to ASTM D 3951 requirements. (See 4.5.5).

5.3. Marking. In addition to any special markings (see 6.2), mark all shipments in accordance with Level C or Commercial.

5.3.1. Level C. Mark in accordance with MIL-STD-129.

5.3.2. Commercial. Mark in accordance with ASTM D3951."

6.2: Add: M. Preservation level (see 5.1)
N. Packing level (see 5.2)

Custodians:
Army-GL
Navy-AS
Air Force-69

Preparing activity:
Air Force-69

(Project 8110-0292)

Review activities:
Army-SM, EA, AR, MI
Air Force-99
DLA-GS

User activities:
Army-AV
Navy-MS, CG

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