

NOT MEASUREMENT SENSITIVE

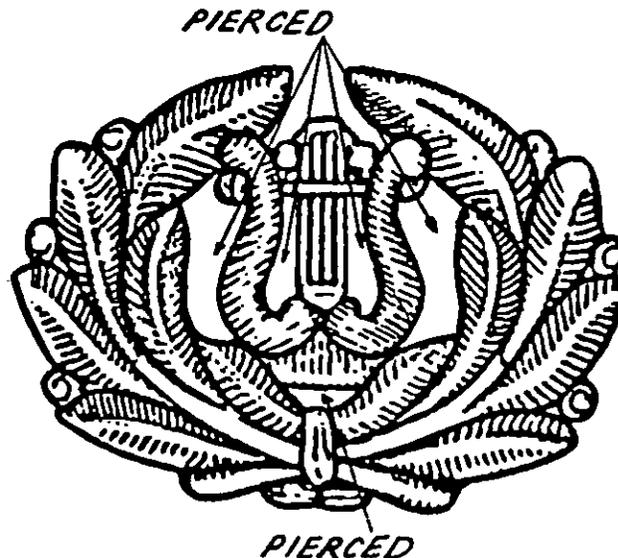
MIL-DTL-15665/29G
27 June 1996
SUPERSEDING
MIL-I-15665/29F
29 October 1993

DETAIL SPECIFICATION SHEET

INSIGNIA, HAT, ENLISTED, COMMAND BANDS, AIR FORCE

This specification is approved for use by all Departments
and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall
consist of this specification sheet and the issue of MIL-DTL-15665 listed in
that issue of the Department of Defense Index of Specifications and
Standards (DoDISS) specified in the solicitation.



MATERIAL: Nickel Silver, Red Brass or Zinc Aluminum

FINISH: Nickel Plated (Red Brass & Zinc Aluminum Only), Silver Plated,
Oxidized, Relieved, Matte Finish and shall match TIOH Metal
Finish Chip Number 14.

DIMENSIONS:

HEIGHT (Overall): 1-3/4 inches (4.45 cm) (REF)

WIDTH (Overall): 2-3/8 inches (6.03 cm) (REF)

THICKNESS (Minimum): 0.025 inch \pm 0.005 inch (0.064 cm \pm 0.012 cm)

AMSC N/A

FSC 8455

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

NOTES:

1. The term (REF) refers to measurements taken from the Government furnished hub or die.
2. In addition to the finish specified, zinc aluminum shall be copper plated prior to beginning the finishing process.
3. A full forcer shall be used to bring up the design.
4. Pierced area shall be as indicated.
5. The thickness given is the minimum thickness allowed in any forced area.
6. The attaching device shall consist of a screw post with thumb nut and registering prong.
7. The screw post shall be 1/8 inch (0.32 cm) in diameter, 3/4 inch \pm 1/32 inch (1.91 cm \pm 0.08 cm) in length with 5-40 UNC-2A thread and the thumb nut shall be 5/8 inch \pm 1/64 inch (1.59 cm \pm 0.04 cm) in diameter with a No. 5-40 UNC-2B thread. The screw post and thumb nut shall be fabricated from any type brass.
8. The prong shall be formed from brass or nickel silver and shall be 0.046 inch \pm 0.002 inch (0.117 cm \pm 0.005 cm) in diameter and 1/4 inch \pm 1/64 inch (0.64 cm \pm 0.04 cm) in length.
9. The screw post and prong shall be soldered or electronically fused to the insignia. The screw post shall be located on the vertical center line 11/16 inch + 1/32 - 0 (1.75 cm + 0.08 cm - 0) above the bottom of the insignia. The prong shall be located 3/16 inch \pm 1/32 inch (0.48 cm \pm 0.08 cm) below the top of the insignia and 1/4 inch \pm 1/32 inch (0.64 cm \pm 0.08 cm) to the left of the vertical center line.

CHANGES FROM PREVIOUS ISSUE: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodian:
Army - IH
Air Force - 45

Preparing activity:
Army - IH

Review activities:
Air Force - 32, 89, 99
DLA - CT

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