

PERFORMANCE SPECIFICATION SHEET

CABLE, FIBER OPTIC, NINETY FIBERS, ENHANCED PERFORMANCE, CABLE CONFIGURATION TYPE 2 (OFCC), APPLICATION B (SHIPBOARD), CABLE CLASS SM AND MM, (METRIC)

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification and MIL-PRF-85045.

CLASSIFICATION:

Fiber optic cable configuration type: 2 (OFCC).

Fiber Cable Class: MM (Graded-index, glass core and glass cladding, multimode).
SM (Dispersion-unshifted, glass core and glass cladding, single-mode).

DESIGN AND CONSTRUCTION:

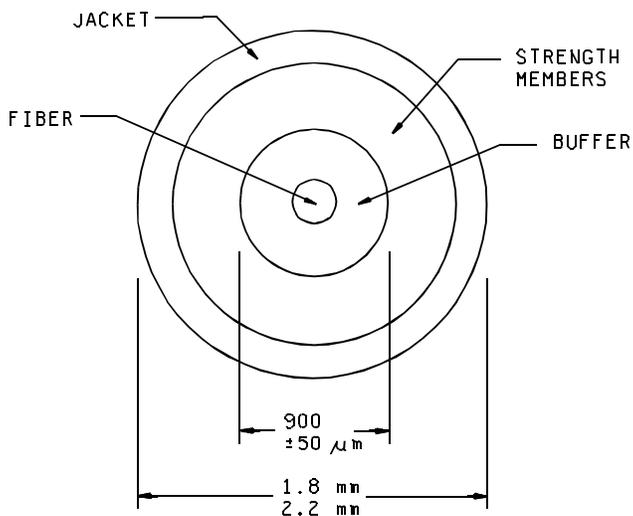
Fiber:

Class MM fibers shall be in accordance with MIL-PRF-49291/6.
Class SM fibers shall be in accordance with MIL-F-49291/7.

Buffer diameter: $900 \pm 50 \mu\text{m}$.

OFCC:

Dimensions and configuration: See figure 1.



NOTE:

1. Dimensions are in millimeters.

FIGURE 1. Optical fiber cable component.

Mass per unit length: ≤ 15 kg/km.

Tensile loading: ≥ 270 N.

Dynamic bend tensile load: 90 N minimum.

Jacket material: The OFCC jacket shall be composed of a low halogen, low smoke, low toxicity polymer material.

OFCC Color:

- Slate (MIL-PRF-49291/6 fiber).
- Yellow (MIL-PRF-49291/7 fiber).

OFCC marking: Each OFCC shall be uniquely marked with a number between 1 and 18. The form of the marking shall be the printed spelling of the number, followed by a dash, followed by the printed arabic numeral. The marking shall be applied and repeated every 0.10 m along the OFCC jacket.

Short term minimum bend diameter: Eight times the OFCC outer diameter.

Long term minimum bend diameter: Sixteen times the OFCC outer diameter.

Eighteen Fiber Sub-Cables:

Eighteen fiber sub-cables shall be in accordance with MIL-PRF-85045/22 except that the minimum outer jacket thickness shall be not less than 0.9 mm.

OFCC number one shall be located in the innermost ring of OFCC's. OFCC's shall be consecutively numbered starting with those in the innermost ring (one through six) and then those in the outer ring (seven through eighteen). OFCC's one and seven shall be located along approximately the same radial line within the cable.

Sub-cable marking: Each sub-cable shall be uniquely marked with a sub-cable number between 1 and 5. The marking shall be applied and repeated every 0.5 ± 0.1 m along the sub-cable jacket. The form of the marking shall be the printed spelling of the sub-cable number, followed by a dash, followed by the printed arabic sub-cable numeral.

Finished cable:

Dimensions and Configuration: See figure 2. Five sub-cables shall be helically laid over the central member. The minimum outer jacket thickness shall be not less than 1.9 mm.

Number of fibers: 90 (one per OFCC).

Concentricity: ≥ 0.65 .

Mass per unit length: ≤ 1350 kg/km.

Jacket material: The overall jacket shall be composed of a low halogen, low smoke, low toxicity polymer material.

Short term minimum bend diameter: Eight times the cable outer diameter. (The short term minimum bend diameter is to be used in all environmental and mechanical tests which specify a cable minimum bend diameter.)

Long term minimum bend diameter: Sixteen times the cable outer diameter.

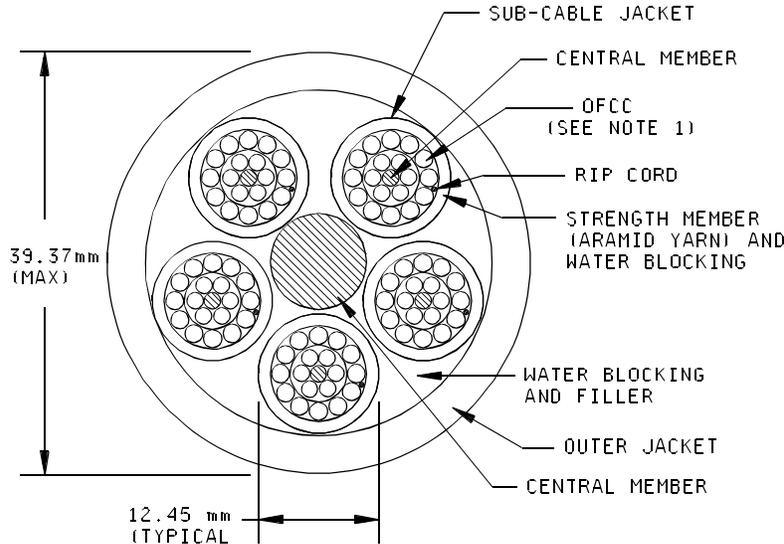
Minimum continuous length: The minimum continuous length of all cables shall be not less than 0.5 km. If lengths less than 0.5 km are specified in the purchase order, Quality Conformance Inspection shall be performed on test specimens not less than 0.5 km in length from which the purchase order lengths are cut.

PERFORMANCE REQUIREMENTS:

Optical properties:

Maximum attenuation rate: 4.5 dB/km at 850 ± 20 nm, 2.0 dB/km at 1300 ± 20 nm for class MM fiber.
2.0 dB/km at 1310 ± 20 nm and 1550 ± 20 nm for type SM fiber.

For cables with radiation cross-linked jackets, the change in attenuation rate measurement may be made up to 30 days after cross-linking of the cable jacket.



NOTE:

1. OFCC - Optical fiber cable component.

FIGURE 2. Ninety OFCC fiber optic cable.

Bandwidth: Fiber with a minimum bandwidth of 500 MHz-km at 1300 nm and 160 MHz-km at 850 nm shall be used (multimode cables only).

Change in optical transmittance: Measurements to be made at 1300 ± 20 nm. A minimum of fifteen fibers shall be monitored for change in optical transmittance. A minimum of one fiber shall be monitored in the inner ring of OFCC's of each sub-cable. A minimum of 2 fibers shall be monitored in the outer ring of OFCC's of each sub-cable. The fibers monitored in each ring shall be randomly selected, but different fibers shall be monitored in each test sample. For shock testing, only four fibers are required to be monitored (one each in four of the five eighteen fiber sub-cables).

Mechanical properties:

Tensile loading and elongation: Not applicable.

Operating tensile loading: Not applicable.

Dynamic bend: Not applicable.

Low temperature flexibility: The exposure temperature shall be -40°C .

Cyclic flexing: 500 cycles at $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$ and 100 cycles at $-28^{\circ}\text{C} \pm 2^{\circ}\text{C}$. Change in optical transmittance measurements are to be made every 100 cycles for the 500 cycle exposure and every 25 cycles for the 100 cycle exposure. Each change in optical transmittance measurement shall be performed with the test specimen in the same test position in the test cycle. The cycling may be halted to perform the change in optical transmittance measurement.

Crush: Not applicable.

Cable twist bending: 500 cycles at $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$ and 100 cycles at $-28^{\circ}\text{C} \pm 2^{\circ}\text{C}$. Change in optical transmittance measurements are to be made every 100 cycles for the 500 cycle exposure and every 25 cycles for the 100 cycle exposure. Each change in optical transmittance measurement shall be performed with the test specimen in the same test position in the test cycle. The cycling may be halted to perform the change in optical transmittance measurement.

Radial compression: Applicable.

Impact: 50 cycles at $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$ and 20 cycles at $-40^{\circ}\text{C} \pm 2^{\circ}\text{C}$. Upon final visual examination at all tested temperatures, there shall be no jacket damage such as splitting or cracking.

Corner bend: Not applicable.

Hosing: Both low pressure and hydrostatic pressure are applicable.

Low pressure: Leakage shall be not greater than 450 ml.

Hydrostatic: 2.1 MPa.

Dripping: Applicable.

Cable scraping resistance: 750 cycles.

Cable to cable abrasion: 500 cycles.

Stuffing tube compression: A fully assembled cable specimen shall be tested as follows. One end of the specimen shall be fitted into the appropriate size of bulkhead stuffing tube (refer to MIL-STD-2042 for guidance in choosing the appropriate size bulkhead stuffing tube). The stuffing tube shall be torqued to 115 N m (the maximum distance between the gland nut and the stuffing tube body shall be 3.2 mm) and conditioned at ambient temperature for 24 hours. The stuffing tube shall be torqued a second time to 115 N m, conditioned for a second 24 hours, torqued a third time and conditioned for a final 24 hours. Change in optical transmittance measurements shall be made approximately 5 minutes before and after the stuffing tube is torqued and once every three hours during the conditioning periods. The change in optical transmittance shall be not greater than 0.5 dB during and after the test.

Environmental properties:

Temperature range:

Operating: -28°C to 65°C .

Nonoperating: -40°C to 70°C .

Storage: -40°C to 70°C .

Temperature cycling: Change in optical transmittance measurements may be made periodically. At a minimum, one optical transmittance measurement shall be made over a period of 1 hour at the end of each temperature plateau.

Temperature/humidity cycling: Change in optical transmittance measurements may be made periodically. At a minimum, one optical transmittance measurement shall be made at the end of each temperature plateau.

Storage temperature: Applicable.

Life aging: The jacket material shall be tested at 175°C for 4 hours.

Weathering: Applicable.

Fluid immersion: Exposure to automobile gasoline and tap water are not required and the following test temperatures shall be used for the fluids indicated: fuel oil (98°C to 100°C), turbine fuel (48°C to 50°C) and lubricating oil (98°C to 100°C).

Flame extinguishing: Applicable.

Chemical properties:

Halogen content: < 0.2 percent.

Smoke generation and flame propagation: Applicable, except the pass/fail criteria shall be as follows: The peak optical density and average optical density of smoke produced shall be not greater than 0.5 and 0.15 respectively. In addition, the flame spread-time product at the 10 minute point shall be not greater than 27.5 meters-minutes when calculated in accordance with ASTM-E-84.

MIL-PRF-85045/24

Shock: Applicable.

Paint susceptibility: Applicable.

Cross-link verification: This test is applicable for cables with cross-linked jackets only. The test shall be conducted in accordance with ICEA standard T-28-562 and run at 200 °C. The test shall be sequenced after the weathering test in the qualification test sequence and after the fluid immersion test in the group C quality conformance test sequences. The hot creep shall not exceed 100 percent and the hot creep set shall not exceed 10 percent.

Part or Identifying Number (PIN):

M85045/24-01 (Multimode).

M85045/24-02 (Single-mode).

Qualification by similarity. Manufacturers who are qualified under MIL-PRF-85045/17, MIL-PRF-85045/18 or MIL-PRF-85045/20 and MIL-PRF-85045/22, and whose cable passes the visual and mechanical, attenuation rate, stuffing tube compression, hydrostatic, temperature cycling and cross link verification inspections specified herein, are qualified under this specification sheet. This qualification by similarity is applicable only if the the same eighteen fiber cable (with the exception of cable jacket thickness) and same cable materials used in the previously qualified cables are used in the cable under test. Testing may be performed on a single length of cable, with a minimum length of 0.5 km.

Manufacturers who are qualified under this specification sheet for multimode (single-mode) fiber cable and whose single-mode (multimode) fiber cable passes the visual and mechanical, attenuation rate, temperature cycling, temperature/humidity cycling, storage temperature, cyclic flexing, crush, cable twist-bending, impact (low temperature only), and thermal shock inspections specified herein, are qualified under this specification sheet for single-mode (multimode) fiber cable. This qualification by similarity is applicable if the only difference between the previously qualified cable and the cable under test is that the optical fiber has been changed from a multimode (single-mode) fiber to a single-mode (multimode) fiber. Testing may be performed on either one or two lengths of cable, each with a minimum length of 0.5 km. Test order must be observed up to and including the storage temperature test. If only one cable length is used, the thermal shock test shall be performed after the storage temperature test.

Review activities:
DLA - CC

Preparing activity:
Navy - SH

Agent:
DLA - CC

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