

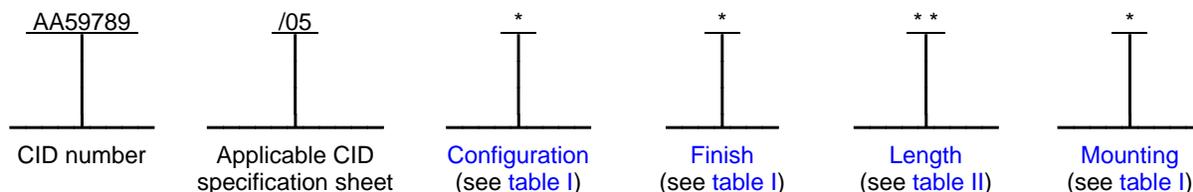
COMMERCIAL ITEM DESCRIPTION  
SPECIFICATION SHEET

HOLDERS, ELECTRICAL CARD, WEDGE RETAINERS, 5 PIECE,  
FOR COLD PLATE APPLICATIONS, LEVER ACTUATED, WITH VISUAL LOCK INDICATION

The General Services Administration has authorized the use of this  
commercial item description for all federal agencies.

The complete requirements for procuring electrical card holders described herein shall consist of this document and  
the latest issue in effect of [A-A-59789](#).

CLASSIFICATION/PART OR IDENTIFICATION NUMBER (PIN). This commercial item description (CID)  
specification sheet uses a classification system which is included in the PIN as shown in the following example (see  
[NOTES](#)).



Example: AA59789/05LB50U is the PIN for a black anodize finished, 4.8 inch (121.9 mm) long card holder with an  
actuating lever that locks the card holder into its installed position. The card holder also features two tapped  
mounting holes for use with metric 2.0 x 0.4 mm fasteners.

**SALIENT CHARACTERISTICS.**

Performance. Card holders shall hold the circuit card firmly in place providing high resistance to shock and vibration  
while providing maximum thermal transfer.

Interface and physical dimensions. The card holders supplied to this CID specification sheet shall be as specified  
herein (see figures [1](#) and [2](#)) and meet the general requirements specified in CID [A-A-59789](#).

Material. Unless otherwise specified herein, the card holder materials shall be as specified in [A-A-59789](#).

Adjusting screw hex drive socket. The dimension for hex drive socket shall be .094 inch (2.38 mm) across flats.

Cold plate slot width. The recommend cold plate slot width to accommodate the circuit card assembly with attached  
card holder is .300 inch (7.62 mm) plus the thickness of the printed board of the circuit card assembly (see  
[A-A-59789](#)).

Lever action locking. The card holder shall be equipped with a lever to actuate the card holder to secure the attached  
circuit card assembly in its installed position. When in the relaxed state, the card holders shall permit the circuit card  
assembly to be placed into or removed from its installed position with either a zero insertion force or a slight  
insertion/extraction drag. To secure the circuit card assembly in place, the lever shall be actuated, to become  
perpendicular with the card holder, and parallel with and towards the circuit card (see figures [3](#) and [4](#)).

Configuration (see [table I, figures 1 and 2](#)). The configuration of a card holders shall be as specified in [table I](#). This card holder is available for mounting in either the left or right facing position. Normal applications requires both left and right facing card holders. Left facing card holder is depicted on [figure 1](#), mounting body style A and a right facing card holder is depicted on [figure 2](#), mounting body style C. The configuration designator shall be included in the PIN.

TABLE I. [Configuration. 1/](#)

Configuration	Mounting body style	Clamping force.	Finish options	Mounting options	Figure	Facing
L	A	Preset to 40 pounds (178 Newtons) <a href="#">2/</a>	B, C, H	R, S, M, U	<a href="#">1</a>	Left
E	C	Adjustment needed <a href="#">3/</a>	S	S, M, U	<a href="#">2</a>	
F	C	Preset to 125 pounds (556 Newtons) <a href="#">2/</a>	S	S, M, U	<a href="#">2</a>	
G	C	Preset to 145 pounds (645 Newtons) <a href="#">2/</a>	S	S, M, U	<a href="#">2</a>	
R	A	Preset to 40 pounds (178 Newtons) <a href="#">2/</a>	B, C, H	R, S, M, U	<a href="#">1</a>	Right
Q	C	Adjustment needed <a href="#">3/</a>	S	S, M, U	<a href="#">2</a>	
P	C	Preset to 125 pounds (556 Newtons) <a href="#">2/</a>	S	S, M, U	<a href="#">2</a>	
T	C	Preset to 145 pounds (556 Newtons) <a href="#">2/</a>	S	S, M, U	<a href="#">2</a>	

[1/](#) Mounting body size is .225 x .260 (5.72 x 6.60 mm) for mounting body style A and .250 x .260 (6.35 x 6.60 mm) for mounting body style C.

[2/](#) This preset force is contingent on using the recommend cold plate slot width of .300 inch (7.62 mm) plus the thickness of the printed board of the circuit card assembly.

[3/](#) See application notes for [clamping force adjustment procedure](#).

**Finish.** The finish options "B" (black anodize), "C" (chemical film), or "H" (hard black anodize) shall be as specified in [A-A-59789](#). Finish option "S" shall consist of the following:

- a. The bodies and wedges shall be black anodize with dry film lubricant in accordance with finish designator "Q" defined in [A-A-59789](#).
- b. The shaft shall be black anodize in accordance with finish designator "B" as defined in [A-A-59789](#).
- c. The lever arm shall be hard black anodize in accordance with finish designator "H" as defined in [A-A-59789](#).

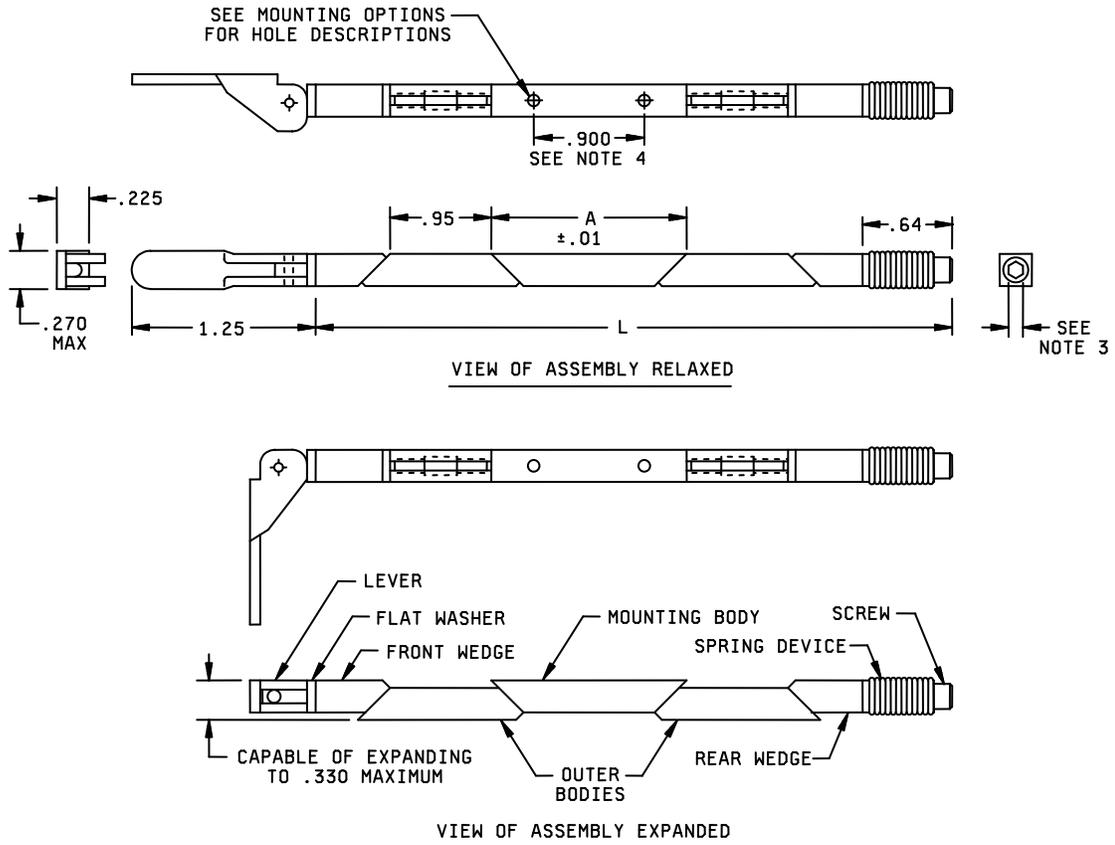
The finish designator shall be included in the PIN.

**Length, expanded, and relaxed dimensions.** The length designator shall be as specified in [A-A-59789](#). The lengths available for this CID specification sheet are listed in table II. The length, expanded, and relaxed dimensions shall be as specified on [figure 1](#). The length designator shall be included in the PIN.

**Mounting.** The mounting designators shall be as specified in [A-A-59789](#). The mounting options available for this CID specification sheet are as follows: "R" (rivet mount holes with counterbore and countersink), "S" (tapped 2-56 holes), "M" (tapped metric M2.5 x 0.45 holes), or "U" (tapped metric M2 x 0.4 holes). See [figure 1](#) for mounting hole spacing requirements. The mounting designator shall be included in the PIN.

**Rivet mount holes.** The holes used for rivet mounting shall be .066/.073 inch (1.68/1.85 mm) diameter, countersunk 100 degrees by .140 inch (3.56 mm) diameter through holes with a counterbore of .156 inch (3.96 mm) diameter by .200 inch (5.08 mm) deep.

**Rivets.** This card holder uses rivet style A as specified in [A-A-59789](#) when rivet mounting is specified.

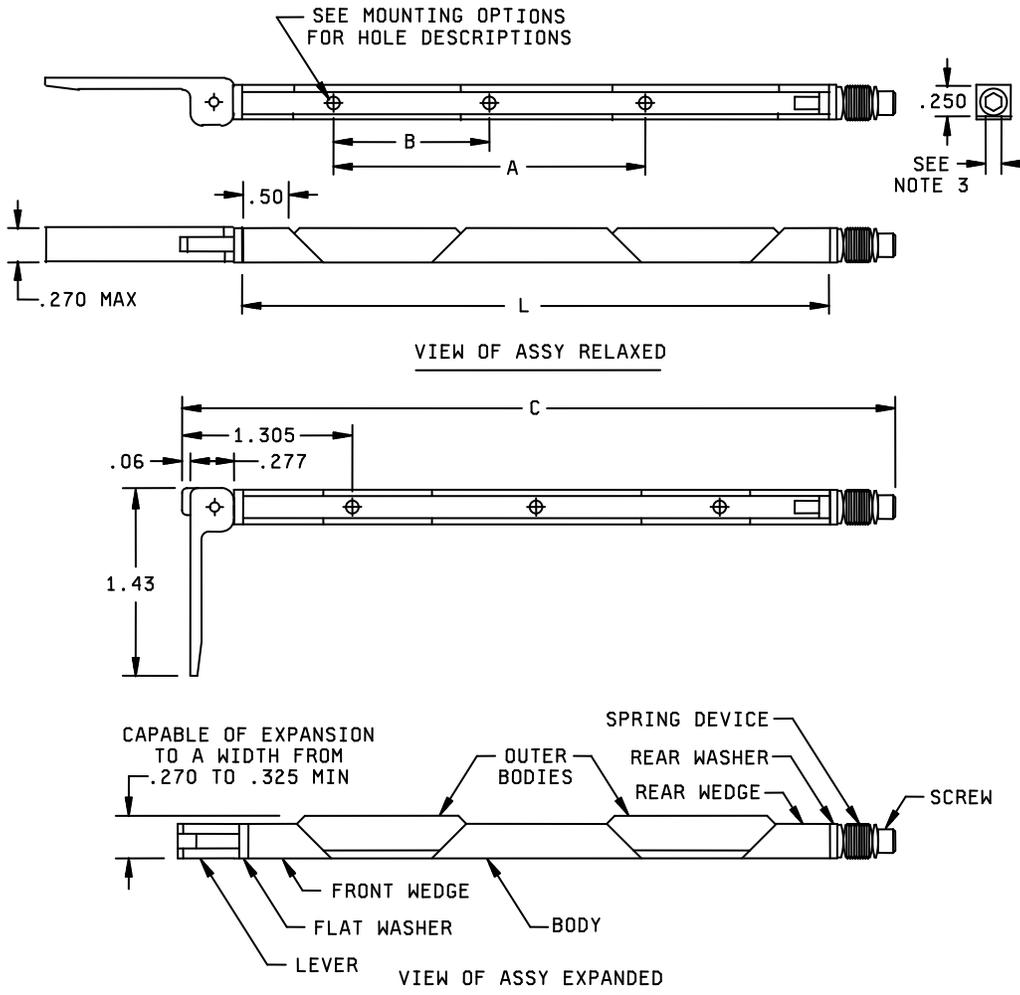


Inches	mm	Inches	mm	Inches	mm
.225	5.72	.330	8.38	.900	22.86
.270	6.86	.64	16.26	1.25	31.8

NOTES:

1. Dimensions are in inches. Millimeters are given for general information only.
2. Unless otherwise specified, tolerances are for  $\pm 0.02$  inch (0.51 mm) for two place decimals and  $\pm 0.010$  inch (0.25 mm) for three place decimals.
3. The across flats dimension for hex drive socket shall be .094 inch (2.38 mm).
4. Tolerance for the hole spacing is  $\pm 0.010$  inch (0.25 mm) for mounting body style A.

FIGURE 1. Relaxed and expanded dimensions for mounting body style A.



Inches	mm	Inches	mm	Inches	mm	Inches	mm
.06	1.5	.270	6.86	.325	8.26	1.305	33.15
.250	6.35	.277	7.04	.50	12.7	1.43	36.3

NOTES:

1. Dimensions are in inches. Millimeters are given for general information only.
2. Unless otherwise specified, tolerances are for  $\pm 0.02$  inch (0.51 mm) for two place decimals and  $\pm 0.010$  inch (0.25 mm) for three place decimals.
3. The across flats dimension for hex drive socket shall be .094 inch (2.38 mm).
4. Tolerance for the hole spacing is  $\pm 0.005$  inch (0.51 mm) for mounting body style C.

FIGURE 2. Relaxed and expanded dimensions for mounting body style C.

TABLE II. Additional assembly dimensions (see figure 1). 1/

PIN length designator	Dimension "L" ± .02 (0.5)	Mounting body style	Dimension "A" ± .01 (0.3)	Dimension "B" ± .02 (0.5)	Dimension "C" (reference)
30	2.8 (71.1)	C	.90 (22.9)	.45 (11.4)	3.84 (97.5)
40	3.8 (96.5)	C	1.90 (48.3)	.95 (24.1)	4.84 (122.9)
50	4.8 (121.9)	A	2.00 (50.8)	.55 (14.0)	
		C	2.90 (73.7)	1.45 (36.8)	5.84 (148.3)
55	5.3 (134.6)	A	2.00 (50.8)	.55 (14.0)	
		C	3.40 (86.4)	1.70 (43.2)	6.34 (161.0)
60	5.8 (147.3)	A	2.50 (63.5)	.80 (20.3)	
		C	3.90 (99.1)	1.95 (49.5)	6.84 (173.7)
65	6.3 (160.0)	A	3.00 (71.2)	1.05 (26.7)	
		C	4.40 (111.8)	2.20 (55.9)	7.34 (186.4)

1/ Dimensions are in inches. Millimeters are given for general information only.

Application data for card holders. All card holders configurations, except for "E" and "Q", are supplied assembled and pre-adjusted from the manufacturer. Card holders configurations "E" and "Q" are supplied assembled but are not adjusted from the manufacturer. The clamping force adjustment procedure is listed herein.

Clamping force adjustment procedure for configurations "E" and "Q". In order to apply the proper clamping force of approximately 125 pounds (556 Newtons), card holders of configuration "E" and "Q" need to be adjusted in accordance with the following procedure:

- Step 1: Fasten card holder to circuit card assembly.
- Step 2: Insert circuit card assembly with card holders attached into cold plate.
- Step 3: Actuate lever to locked/closed position.
- Step 4: Tighten screw until wedges initially contact wall of cold plate slot, or slight insertion/extraction drag is felt.
- Step 5: Additionally tighten screw two full turns.

The card holder is now adjusted and ready for use.

Clamping force data for mounting body style C card holders. Direct clamping force of card holders using mounting body style C are listed in table I when adjusted in accordance with the procedure detailed herein and using the baseline cold plate slot width of .300 inch (7.62 mm) plus the thickness of the printed board of the circuit card assembly. The direct clamping force of mounting body style C card holder is affected as follows:

- a. Six pound force (26.7 N) for each .001 inch (0.025 mm) variation of cold plate slot width, or
- b. 38 pound force (169.0 N) for each full turn of locknut.

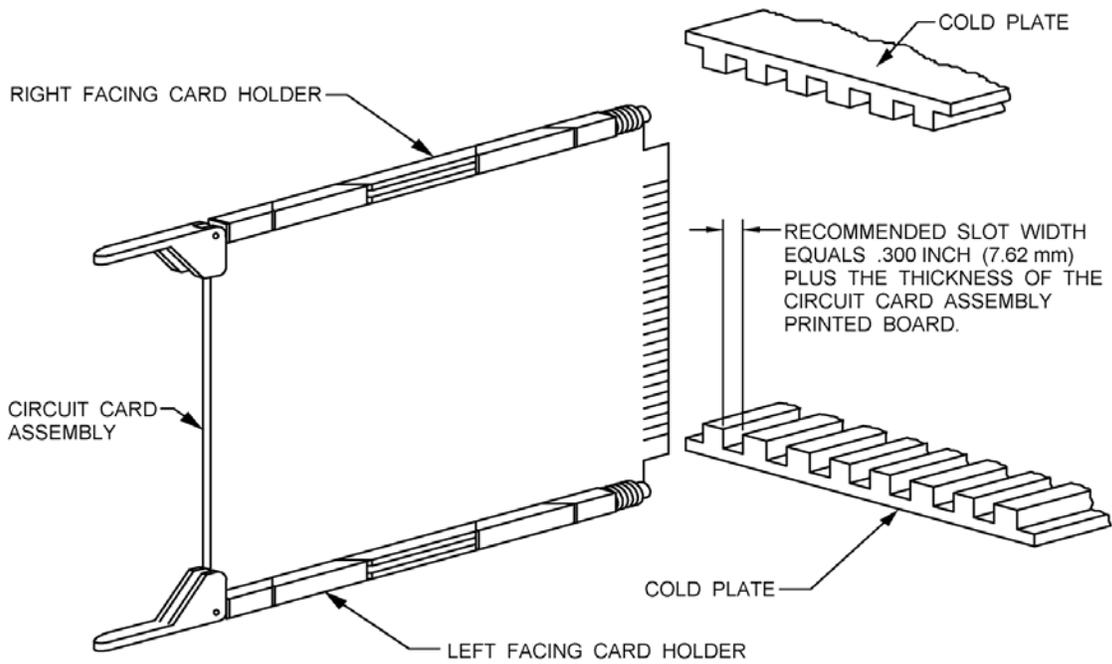


FIGURE 3. Facing and cold plate details.

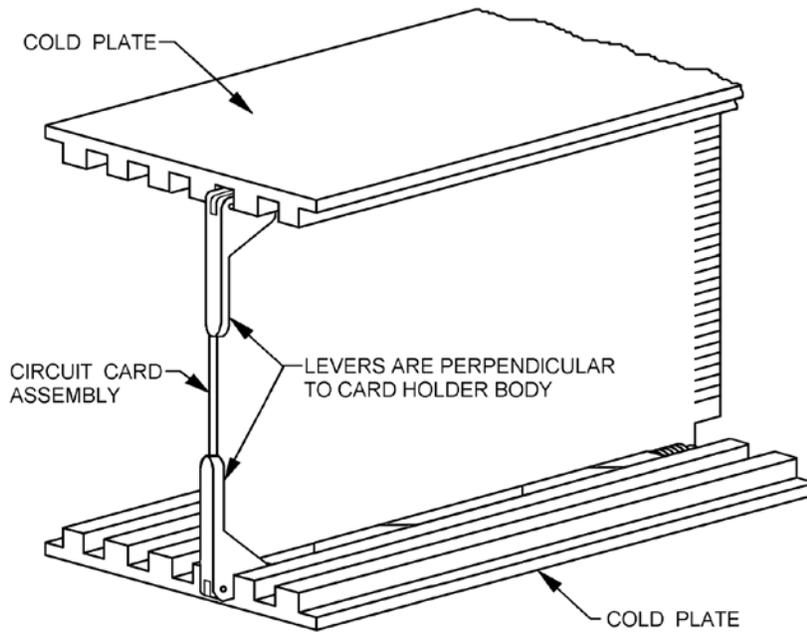


FIGURE 4. Visual indication of card holders in locked position.

NOTES.

PIN. The PIN should be used for Government purposes to buy commercial products to this CID specification sheet. See the classification section for PIN format example.

Source of documents.

Commercial Item Description

[A-A-59789](#) – Holder, Electrical Card, Wedge Retainers, 5 Piece, For Cold Plate Applications, General Requirements For.

(Copies of these documents are available online at <https://assist.daps.dla.mil/quicksearch/> or <https://assist.daps.dla.mil/> or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

Ordering data. Ordering data is as specified in [A-A-59789](#).

Commercial products. As part of the market analysis and research effort, this CID specification sheet was coordinated with the following manufacturers of commercial products. At the time of CID specification sheet preparation and coordination, these manufacturers were known to have commercial products that would meet the requirements of this CID specification sheet. (NOTE: This information should not be considered as a list of approved manufacturers or be used to restrict procurement to only the manufacturers shown.)

<u>Manufacturer CAGE</u>	<u>Manufacturer name and address</u>	<u>Manufacturer contact information</u>
18915	Birtcher – A Division of Pentair Technical Products 7328 Trade Street San Diego, CA 92121-3410	Telephone: (858) 740-2400 Toll Free: (800) 854-7086 Facsimile: (858) 679-4555 URL: <a href="http://www.birtcherproducts.com">www.birtcherproducts.com</a>
61081	Calmark – A Division of Pentair Technical Products 7328 Trade Street San Diego, CA 92121-3410	Telephone: (858) 740-2400 Toll Free: (800) 854-7086 Facsimile: (858) 740-2430 Electronic mail: <a href="mailto:sales@calmark.com">sales@calmark.com</a> URL: <a href="http://www.calmark.com">www.calmark.com</a>
5BG68	Card Locks Unlimited, Inc. 2310 E. Orangethorpe Avenue Anaheim, CA 92806-1231	Telephone: (714) 738-6194 Facsimile: (714) 446-0119 E-mail: <a href="mailto:sales@clumfg.com">sales@clumfg.com</a> URL: <a href="http://www.clumfg.com">www.clumfg.com</a>

Part number supersession data. These CID specification sheet PINs supersede the following manufacturer's part numbers as shown in [table III](#). The CID PINs listed in [table III](#) are only for length designator "50". See [table IV](#) for CID PIN construction using other available lengths for this CID specification sheet. This information is being provided to assist in reducing proliferation in the Government inventory system.

TABLE III. Commercial part number supersession data.

PIN designator AA59789/05	Vendor similar designator or type part number <u>1/</u> CAGE 18915	Vendor similar designator or type part number <u>1/</u> CAGE 61081	Vendor similar designator or type part number <u>1/</u> CAGE 5BG68
ES50S		L260-4.80-1	5260L-4.80-1
FS50S		L260-4.80-1P	5260L-4.80-1P
GS50S		L260-4.80-1P2	5260L-4.80-1P2
QS50S		L260-4.80-2	5260L-4.80-2
PS50S		L260-4.80-2P	5260L-4.80-2P
TS50S		L260-4.80-2P2	5260L-4.80-2P2
ES50U		L260-4.80TM2-1	5260L-4.80-TM2-1
FS50U		L260-4.80TM2-1P	5260L-4.80-TM2-1P
GS50U		L260-4.80TM2-1P2	5260L-4.80-TM2-1P2
QS50U		L260-4.80TM2-2	5260L-4.80-TM2-2
PS50U		L260-4.80TM2-2P	5260L-4.80-TM2-2P
TS50U		L260-4.80TM2-2P2	5260L-4.80-TM2-2P2
ES50M		L260-4.80TM2.5-1	5260L-4.80TM2.5-1
FS50M		L260-4.80TM2.5-1P	5260L-4.80TM2.5-1P
GS50M		L260-4.80TM2.5-1P2	5260L-4.80TM2.5-1P2
QS50M		L260-4.80TM2.5-2	5260L-4.80TM2.5-2
PS50M		L260-4.80TM2.5-2P	5260L-4.80TM2.5-2P
TS50M		L260-4.80TM2.5-2P2	5260L-4.80TM2.5-2P2
LB50R	146CR-5R-6-B-L		
RB50R	146CR-5R-6-B-R		
LB50S	146CR-5S-6-B-L		
RB50S	146CR-5S-6-B-R		
LB50M	146CR-5M-6-B-L		
RB50M	146CR-5M-6-B-R		
LB50U	146CR-5M2-6-B-L		
RB50U	146CR-5M2-6-B-R		

See footnote at end of table.

TABLE III. Commercial part number supersession data – Continued.

PIN designator AA59789/05	Vendor similar designator or type part number <u>1/</u> CAGE 18915	Vendor similar designator or type part number <u>1/</u> CAGE 61081	Vendor similar designator or type part number <u>1/</u> CAGE 5BG68
ES50U		L260-4.80TM2-1	5260L-4.80-TM2-1
FS50U		L260-4.80TM2-1P	5260L-4.80-TM2-1P
GS50U		L260-4.80TM2-1P2	5260L-4.80-TM2-1P2
QS50U		L260-4.80TM2-2	5260L-4.80-TM2-2
PS50U		L260-4.80TM2-2P	5260L-4.80-TM2-2P
TS50U		L260-4.80TM2-2P2	5260L-4.80-TM2-2P2
ES50M		L260-4.80TM2.5-1	5260L-4.80-TM2.5-1
FS50M		L260-4.80TM2.5-1P	5260L-4.80-TM2.5-1P
GS50M		L260-4.80TM2.5-1P2	5260L-4.80-TM2.5-1P2
QS50M		L260-4.80TM2.5-2	5260L-4.80VTM2.5-2
PS50M		L260-4.80TM2.5-2P	5260L-4.80-TM2.5-2P
TS50M		L260-4.80TM2.5-2P2	5260L-4.80-TM2.5-2P2
LB50R	146CR-5R-6-B-L		
RB50R	146CR-5R-6-B-R		
LB50S	146CR-5S-6-B-L		
RB50S	146CR-5S-6-B-R		
LB50M	146CR-5M-6-B-L		
RB50M	146CR-5M-6-B-R		
LB50U	146CR-5M2-6-B-L		
RB50U	146CR-5M2-6-B-R		
LC50R	146CR-5R-6-C-L		
RC50R	146CR-5R-6-C-R		
LC50S	146CR-5S-6-C-L		
RC50S	146CR-5S-6-C-R		
LC50M	146CR-5M-6-C-L		
RC50M	146CR-5M-6-C-R		
LC50U	146CR-5M2-6-C-L		
RC50U	146CR-5M2-6-C-R		

See footnote at end of table.

TABLE III. Commercial part number supersession data – Continued.

PIN designator AA59789/05	Vendor similar designator or type part number <u>1/</u> CAGE 18915	Vendor similar designator or type part number <u>1/</u> CAGE 61081	Vendor similar designator or type part number <u>1/</u> CAGE 5BG68
LH50R	146CR-5R-6-B3-L		
RH50R	146CR-5R-6-B3-R		
LH50S	146CR-5S-6-B3-L		
RH50S	146CR-5S-6-B3-R		
LH50M	146CR-5M-6-B3-L		
RH50M	146CR-5M-6-B3-R		
LH50U	146CR-5M2-6-B3-L		
RH50U	146CR-5M2-6-B3-R		

- 1/ The manufacturer's part number shall not be used for procurement to the requirements of this CID specification sheet. At the time of preparation of this CID specification sheet, the aforementioned commercial products were reviewed and could be replaced by the CID PIN shown. For actual part marking requirements, see the marking paragraph in [A-A-59789](#).

TABLE IV. Example of PIN with available length designators.

PIN designator AA59789/05	Vendor similar designator or type part number <u>1/</u> <u>2/</u> <u>3/</u> CAGE 18915	PIN designator AA59789/05	Vendor similar designator or type part number <u>1/</u> <u>2/</u> <u>3/</u> CAGE 61081	Vendor similar designator or type part number <u>1/</u> <u>2/</u> <u>3/</u> CAGE 5BG68
LB50U	146CR-5U-10-B3-L	ES30U	L260-2.80TM2-1	5260L-2.80-TM2-1
LB55U	146CR-5U-11-B3-L	ES40U	L260-3.80TM2-1	5260L-3.80-TM2-1
LB60U	146CR-5U-12-B3-L	ES50U	L260-4.80TM2-1	5260L-4.80-TM2-1
LB65U	146CR-5U-13-B3-L			

- 1/ PIN denotes only left facing card holder configurations. Card holder is available in both left and right facing configurations (see styles A and C on [figures 1](#) and [2](#)).
- 2/ The manufacturer's part number shall not be used for procurement to the requirements of this CID specification sheet. At the time of preparation of this CID specification sheet, the aforementioned commercial products were reviewed and could be replaced by the CID PIN shown. For actual part marking requirements, see the marking paragraph of [A-A-59789](#).
- 3/ Other lengths are available on request.

MILITARY INTERESTS:

Custodians:  
Army – CR  
Navy – EC  
Air Force – 85  
DLA – CC

CIVIL AGENCY COORDINATING ACTIVITY:

GSA – FAS  
Preparing Activity:  
DLA – CC  
Project 5998-2011-005

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.daps.dla.mil>.