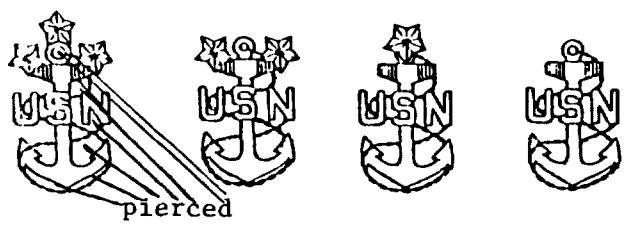
INCH-POUNDS

MIL-I-17988/3E(NU)
25 June 1990
SUPERSEDING
MIL-I-17988/3D(NU)
25 January 1984

MILITARY SPECIFICATION SHEET
INSIGNIA, CAP AND HAT
CHIEF PETTY OFFICER

This Specification sheet is approved for use by the Navy Clothing and Textile Research Facility, Department of The Navy and is available for use by all Departments and Agencies of the Department of Defense.

The complete requirements for procuring the insignia described herein shall consist of this document and the latest issue of Specification MIL-I-17988.



MASTER CPO OF THE NAVY | MASTER CPO | SENIOR CPO | CPO

Size:	Regular and miniature
Material:	Brass
Design:	Government hub
Color:	Anchor - Gold USN and Star - Silver

Guide sample: Available for finish and workmanship.

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to: Officer in Charge, Navy Clothing and Textile Research Facility, 21 Strathmore Road, Natick, Ma. 01760-2490 by using the self-addressed Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

AMSC N/A FSC 8455

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Dimensions (inches)	Regular (overall)	Miniature (overall)
Anchor without star(s)		
Width at flukes	1-1/8	3/4
Width of stock	5/8	1/2
Height	1-3/4	1-1/4
Tolerance	± 1/32	± 1/32
USN		
Width (each letter)	5/16	7/32
Overall width	1-1/8	3/4
Height	7/16	5/16
Tolerance	± 1/32	± 1/32
Star, diameter	3/8	3/16
Tolerance	± 1/32	± 1/32

Thickness: (inches)		Regular (overall)	Miniature (overall)
Flukes (thickest point)	(minimum)	0.085	0.075
USN	(minimum)	0.050	0.050
Star	(minimum)	0.110	0.110

Finish:

Anchor - 24 Karat Gold Electroplated, mirror-like polish and lacquered.

USN and Star - Rhodium Electroplated, mirror-like polish, and lacquered.

Forcer: No forcer permitted.

Placement of attachment:

Regular

One screw post and one prong shall be required. One knurled thumb nut of 1/2 inch diameter and one two prong lock washer of 3/8 inch diameter shall be required. One clutch fastener for the prong shall be required. The screw posts and nuts shall be properly sized to accommodate each other. The screw post shall be of Brass material with a gold-like finish.

A screw post shall be fused (soldered or electronic fusion) to the center back of the anchor shank and fitted with a thumb-nut. A prong shall be fused (soldered or electronic fusion) to the back of the anchor at the top end of the shank. The measurement between the centers of the screw post and prong shall be 3/4 (± 1/32) inch. When the insignia is attached to the mount, the protruding prong shall be bent back on the mount.

Miniature

Two prongs and two clutch fasteners are required. One prong shall be fused (soldered or electronic fusion) to the back of the anchor at the top end of

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the shank and the other prong fused (soldered or electronic fusion) to the bottom of the anchor. The measurement between the centers of the prongs shall be 3/4 (± 1/32) inch.

Where used:

Regular - Chief Petty Officers combination cap (male) and combination hat (female).

Miniature - Chief Petty Officers garrison cap (male and female), tropical helmet, and beret (female).

Note: 1. The figure is for information purposes only.
2. Packaging and packing shall be standard commercial practice.

Custodian:
Navy - NU

Review Activity
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Preparing Activity
Navy - NU

Project No. 8455-0430

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STANDARDIZATION DOCUMENT IMPROVEMENT PROPOSAL

(See Instructions – Reverse Side)

1. DOCUMENT NUMBER	2. DOCUMENT TITLE
MIL-I-17988/3E(NU)	INSIGNIA, CAP AND HAT CHIEF PETTY OFFICER

3a. NAME OF SUBMITTING ORGANIZATION	4. TYPE OF ORGANIZATION *(Mark one)*
	☐ VENDOR
b. ADDRESS *(Street, City, State, ZIP Code)*	☐ USER
	☐ MANUFACTURER
	☐ OTHER *(Specify)*. _____

5. PROBLEM AREAS

a. Paragraph Number and Wording

b. Recommended Wording

c. Reason/Rationale for Recommendation

6. REMARKS

7a. NAME OF SUBMITTER *(Last, First, MI)* – Optional	b. WORK TELEPHONE NUMBER *(Include Area Code)* – Optional
c. MAILING ADDRESS *(Street, City, State, ZIP Code)* – Optional	8. DATE OF SUBMISSION *(YYMMDD)*

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